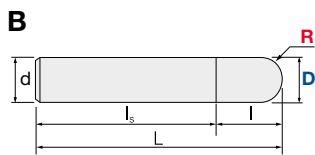
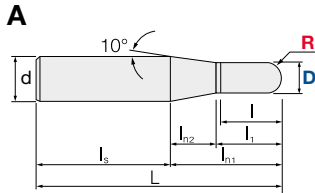
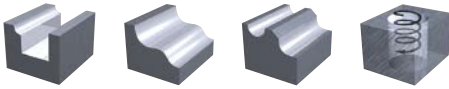


Nano-PVD Technology

EPBT | Epoch Ball TH-Coating

<b>V max</b> High Speed	<b>▽</b> Roughing	<b>▽▽</b> Semi-Finishing	<b>▽▽▽</b> Finishing	<b>HRC</b> 70	<b>No. of Teeth</b> 2
----------------------------	----------------------	-----------------------------	-------------------------	------------------	--------------------------



<b>Carbide</b> Micro Grain	<b>TH45+</b> Nano-PVD Coating	<b>Rake Angle</b> Positive
-------------------------------	----------------------------------	-------------------------------



R	± 0.005
D	0/-0.01
d	h5

ID Code	Item No.	Z	D	R	l	l <sub>1</sub>	l <sub>n1</sub>	l <sub>n2</sub>	L	L <sub>s</sub>	d	Type
EP 255	EPBT-2010	2	1	0.5	1.5	2.5	11	8.5	50	39	4	A
EP 256	EPBT-2020		2	1	3	4	15.3	11.3		34.7		
EP 257	EPBT-2030		3	1.5	4.5	5.5	14	8.5		56		
EP 258	EPBT-2040		4	2	6	7	12.7	5.7		57.3		
EP 259	EPBT-2050		5	2.5	7.5	8.5	11.3	2.8		68.7		
EP 260	EPBT-2060		6	3	9					81		
EP 261	EPBT-2080		8	4	12				100	88	8	B
EP 262	EPBT-2100		10	5	15					85		
EP 263	EPBT-2120		12	6	18					92		
										110		