



crazy about

cutting tools

PRODUCT OVERVIEW 2022

- CENTERING
- DRILLING
- MILLING
- DEBURRING

CUTTING SOLUTIONS FOR DRILLING

RECOMMENDATION FOR USE
 ● Excellent | ○ Good | ◐ Acceptable | ✗ Not recommended

Centering tools	max. depth	ø - range [mm]	Cooling	P	M	K	N	S ₁	S ₂	S ₃	H ₁	H ₂	Tool Book
CRAZY DRILL [®] Centro	Chamfer 90°/120°	0.5 – 6.0		○	○	○	○	✗	○	✗	○	✗	p. 62
CRAZY DRILL [®] Twcenter	Chamfer 60°/90°/120°	0.3 – 10.0		●	●	●	●	●	●	●	●	●	p. 78

Pilot and short drilling tools

CRAZY DRILL [®] 200	up to 2,4 x d	0.1 – 1.5		○	✗	○	○	✗	✗	✗	○	✗	p. 104
CRAZY DRILL [®] Flexpilot-steel	3 x d	0.1 – 2.0		●	✗	●	●	✗	✗	✗	✗	✗	p. 129
CRAZY DRILL [®] Flexpilot-titanium	3 x d	0.1 – 1.2		✗	✗	✗	○	✗	●	✗	✗	✗	p. 135
CRAZY DRILL [®] Pilot SS-Hinox	3 x d Chamfer 90°	0.2 – 2.0		✗	●	✗	○	●	✗	●	✗	✗	p. 142
CRAZY DRILL [®] Pilot	2 x d Chamfer 90°	0.4 – 6.35		●	○	●	●	✗	●	✗	●	✗	p. 154
CRAZY DRILL [®] Crosspilot	2 x d	0.4 – 6.35		●	○	●	●	✗	●	✗	●	✗	p. 168
CRAZY DRILL [®] Coolpilot	3 x d Chamfer 90°	1.0 – 6.35		✗	●	✗	✗	●	✗	●	✗	✗	p. 182
CRAZY DRILL [®] Hexalobe	up to 0.9 x d Chamfer 120°	0.9 – 3.8 (T4 – T30)		✗	●	✗	✗	✗	●	✗	✗	✗	p. 196

Drilling tools

CRAZY DRILL [®] 210	up to 8 x d	0.1 – 3.0		○	✗	○	○	✗	✗	✗	○	✗	p. 216
CRAZY DRILL [®] Steel	4 x d 6 - 7 x d	0.4 – 6.35		●	✗	●	●	○	○	○	○	✗	p. 232
CRAZY DRILL [®] SS-Hinox	8 x d 12 x d	0.2 – 2.0		✗	●	✗	○	●	✗	●	✗	✗	p. 272
CRAZY DRILL [®] Alu	5 x d 10 x d	0.4 – 3.0		✗	✗	✗	●	✗	✗	✗	✗	✗	p. 254
CRAZY DRILL [®] Cool	6 x d 10 x d 15 x d	0.75 – 6.0		●	○	●	○	○	○	○	●	✗	p. 290
CRAZY DRILL [®] Cool XL	15 x d 20 x d 30 x d 40 x d	1.0 – 6.0		●	○	●	○	✗	○	○	○	✗	p. 324
CRAZY DRILL [®] Cool SS-Hinox	6 x d 10 x d 15 x d 20 x d 30 x d 40 x d	1.0 – 6.35		✗	●	✗	✗	●	✗	●	✗	✗	p. 358
CRAZY DRILL [®] Flex-steel	20 x d 30 x d 50 x d	0.1 – 2.0		●	✗	●	●	✗	✗	✗	✗	✗	p. 399
CRAZY DRILL [®] Flex-titanium	30 x d 50 x d	0.1 – 1.2		✗	✗	✗	○	✗	●	✗	✗	✗	p. 423
CRAZY DRILL [®] FlexSS-Hinox	30 x d 50 x d	0.2 – 2.0		✗	●	✗	○	●	✗	●	✗	✗	p. 435

Overview milling & chamfering tools 2022

RECOMMENDATION FOR USE
 ● Excellent | ○ Good | ◐ Acceptable | ✗ Not recommended

CUTTING SOLUTIONS FOR MILLING

Milling tools	Cooling	max. depth	e - range (mm)	P	M	K	N	S ₁	S ₂	S ₃	H ₁	H ₂	Tool Book
CRAZY MILL Cool Square Z2		1.5 x d 3 x d 5 x d	0.3-6.35	●	●	●	●	●	●	●	●	✗	p. 460
CRAZY MILL Cool Corner radius Z2		1.5 x d 2 x d 5 x d	0.3-6.35	●	●	●	●	●	●	●	●	✗	p. 460
CRAZY MILL Cool Square Z4		2 x d 3 x d 4 x d 5 x d	1.0-8.0	●	●	●	●	●	●	●	✗	✗	p. 490
CRAZY MILL Cool Corner radius Z4		2 x d 3 x d 4 x d 5 x d	1.0-8.0	●	●	●	●	●	●	●	✗	✗	p. 490
CRAZY MILL Hexalobe NEW Hexalobe Z3-Z4		2.5 x d 5 x d	0.2-1.0 (14-130)	✗	●	✗	✗	✗	●	✗	✗	✗	p. 528
CRAZY MILL Cool P&S Square Z3		2.5 x d 5 x d	1.0-8.0	●	●	●	●	●	●	●	✗	✗	p. 540
CRAZY MILL Cool P&S Corner radius Z3		2.5 x d 5 x d	1.0-8.0	●	●	●	●	●	●	●	✗	✗	-
CRAZY MILL Cool Ball Z2		2 x d 3 x d 5 x d	0.3-8.0	●	●	●	●	●	●	●	●	✗	p. 574
CRAZY MILL Cool Ball Z4		2 x d 3 x d 3.5 x d 4.5 x d 5 x d	1.0-8.0	●	●	●	●	●	●	●	●	✗	p. 604
CRAZY MILL Cool Micro Z3-Z4		3 x d 5 x d	0.2-1.0	●	●	●	●	●	●	●	✗	✗	-

Deburring tools

CRAZY MILL Front Chamfer		-	1.0-6.0	●	●	●	●	●	●	●	●	✗	p. 658
CRAZY MILL Back Chamfer		3 x d 5 x d	0.36-5.70	●	●	●	●	●	●	●	●	✗	p. 662
CRAZY MILL Double Chamfer		3 x d 6 x d	0.9-5.7	●	●	●	●	●	●	●	●	✗	p. 666
CRAZY MILL Radius Chamfer		4 x d	1.0-6.0	●	●	●	●	●	●	●	●	✗	p. 670



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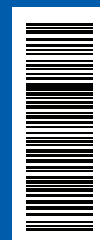


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