

11

*To hold workpiece or fixtures
perfetly clamp for cnc machining*

Elementi modulari di staffaggio
Modular clamping elements

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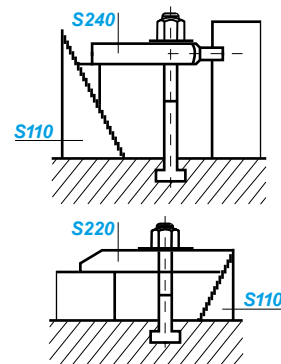
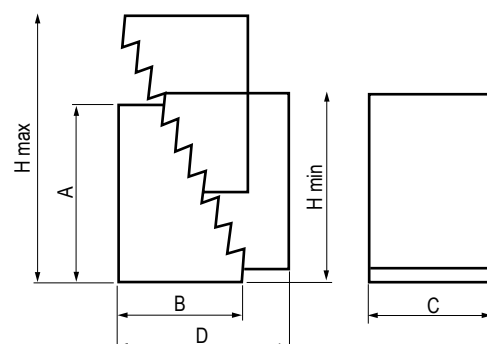
SIMBOLOGIA DATI TECNICI ACCESSORI PER IL FISSAGGIO

TECHNICAL DATA ICONS FIXING ACCESSORIES

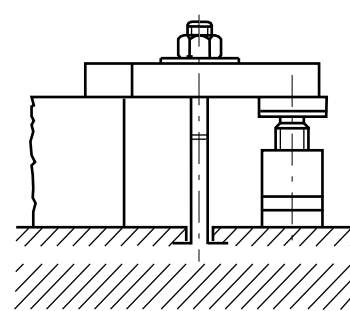
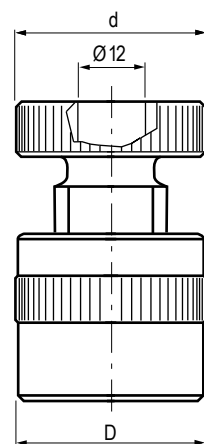
KIT ACCESSORI ACCESSORY KIT		BULLONERIA VARIA NUTS AND BOLTS		ELEMENTI DI STAFFAGGIO CLAMPING TOOLS		PAGINE PAGES	 
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Dimensioni mm / Dimensions mm	B	C	D	H min	H max	gr	Cod.	
Art. S110	31.5	22	30	38	31,5	53	90	S110.00001
Appoggi dentati Toothed supports	64.5	36.5	30	70	64,5	105	300	S110.00002
	128	68	30	132	128	208	1050	S.110.00003

Altezza gradino: verticale = 4,65 mm / Orizzontale = 2,3 mm
Height of tooth: vertical = 4,65 mm / horizontal = 2,3 mm

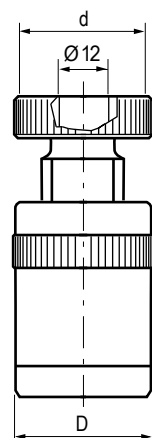


Art. S120	H min	H max	d	D	kN	gr	Passo	Cod.	
Appoggi a vite Screw supports	38	50	34	34	20	190	M30	S120.00050	
	50	70	50	50	60	620	M30	S120.00070	
	70	100	50	50	60	900	M30	S120.00100	
	100	140	65	70	105	2600	Q 40 x 6	S120.00140	
	140	210	70	80	180	4900	Q 40 x 6	S120.00210	
	190	300	80	100	360	10500	Q 40 x 6	S120.00300	



Art. S121	h min	H max	d	D	kN	gr	Cod.	
Appoggi a vite con base in alluminio Screw supports with aluminium base	42	52	50	50	30	370	S121.00050	
	60	72	50	50	30	380	S121.00070	
	70	100	50	50	30	600	S121.00100	

Art. S122	h min	H max	d	D	kN	gr	Cod.	
Appoggi a vite con base magnetica Screw supports with magnetic base	57	64	50	50	30	380	S122.00050	
	75	84	50	50	30	550	S122.00070	
	85	112	50	50	30	710	S122.00100	

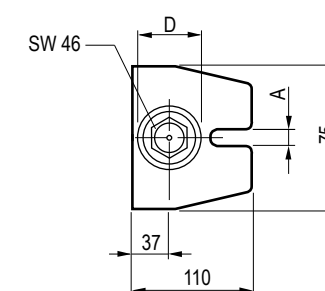


Possibilità di posizionamento e registrazione sia in orizzontale che in verticale
Possibilità di posizionamento e registrazione sia in orizzontale che in verticale

Base-materiale Art. S121 e S122: lega in alluminio **ERGAL** (EN 7075 UNI 3735)
Base-material Art. S121 and S122: **ERGAL** aluminium alloy (EN 7075 UNI 3735)

Dimensioni mm / Dimensions mm	D	h	per Articolo	gr	Cod.	
Art. S125	35	25	S120.00050	25	S125.35025	
Prolunghe per appoggi a vite Extension pieces for screw supports	35	50	"	50	S125.35050	
	35	75	"	75	S125.35075	
	35	100	"	100	S125.35100	
	50	50	S120.00070 / 100	50	S125.50050	
	50	75	"	75	S125.50075	
	50	100	"	100	S125.50100	
	50	150	"	150	S125.50150	
	70	50	S120.00140	50	S125.70050	
	70	100	"	100	S125.70100	
	70	150	"	150	S125.70150	
	70	200	"	200	S125.70200	

Art. S130	h min	H max	A	D	kN	gr	Cod.	
Appoggi a vite ATLAS Screw supports ATLAS type	100	140	18	50	60	1800	S130.18140	
	140	200	18	50	60	2300	S130.18200	
	200	320	22	50	40	3600	S130.22320	
	320	550	22	50	25	5500	S130.22550	



Filettatura trapezoidale passo 30 x 6. Con vite di fermo
Trapezoidal thread 30 x 6. With stationary screw

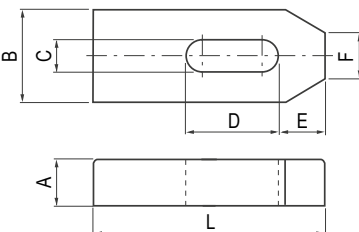
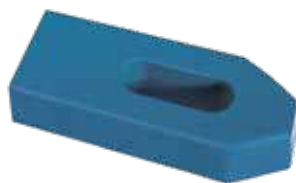
Art. S131	h min	H max	A	D	kN	gr	Cod.	
Appoggi a vite tipo pesante Screw bearing type heavy	200	300	26	70	80	9500	S131.00300	
	280	460	26	70	60	11000	S131.00460	
	430	750	26	70	50	13500	S131.00750	
	710	1250	26	70	45	19000	S131.01250	



Filettatura trapezoidale passo 40 x 6
Trapezoidal thread 40 x 6

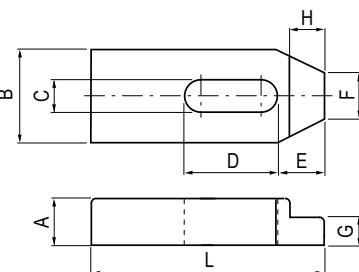
Dimensioni mm / Dimensions mm

Art. S210

Staffe semplici
Standard clamps $R. > 700 \text{ N/mm}^2$ 

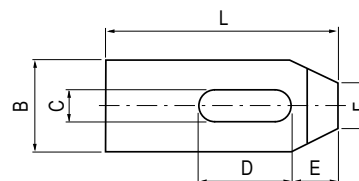
A	B	C	D	E	F	G	H	L	gr	Cod.
10	20	7	20	10	8			50	6	S210.07050
12	25	9	22	13	10			60	8	S210.09060
15	30	11	30	15	12			80	10	S210.11080
20	40	14	40	21	14			100	12-14	S210.14100
20	40	14	50	21	14			125	12-14	S210.14125
20	40	14	65	21	14			160	12-14	S210.14160
25	50	18	45	26	18			125	16-18	S210.18125
25	50	18	65	26	18			160	16-18	S210.18160
25	50	18	80	26	18			200	16-18	S210.18200
30	60	22	60	30	22			160	20-22	S210.22160
30	60	22	80	30	22			200	20-22	S210.22200
30	70	26	80	35	26			200	24	S210.26200
30	70	26	105	35	26			250	24	S210.26250
40	80	34	100	45	34			250	27-30	S210.34250
40	80	34	130	45	34			315	27-30	S210.34315

Art. S211

Staffe semplici ridotte
Shaped standard clamps $R. > 700 \text{ N/mm}^2$ 

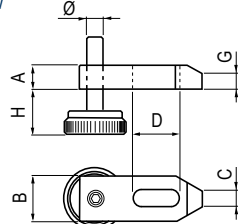
A	B	C	D	E	F	G	H	L	gr	Cod.
10	20	7	20	10	8	6	7	50	6	S211.07050
12	25	9	22	13	10	7	10	60	8	S211.09060
15	30	11	30	15	12	9	9	80	10	S211.11080
20	40	14	40	21	14	12	12	100	12-14	S211.14100
20	40	14	50	21	14	12	12	125	12-14	S211.14125
20	40	14	65	26	14	12	12	160	12-14	S211.14160
25	50	18	45	26	18	15	15	125	16-18	S211.18125
25	50	18	65	26	18	15	15	160	16-18	S211.18160
25	50	18	80	26	18	15	15	200	16-18	S211.18200
30	60	22	60	30	22	20	20	160	20-22	S211.22160
30	60	22	80	30	22	20	20	200	20-22	S211.22200
30	70	26	80	35	26	20	25	200	24	S211.26200
30	70	26	105	35	26	20	25	250	24	S211.26250
40	80	34	100	45	34	25	25	250	27-30	S211.34250
40	80	34	130	45	34	25	25	315	27-30	S211.34315

Art. S220

Staffe dentate
Toothed clamps $R. > 700 \text{ N/mm}^2$ 

A	B	C	D	E	F	G	H	L	gr	Cod.
10	20	7	20	10	8	6		50	6	S220.07050
12	25	9	22	13	10	8		60	8	S220.09060
15	30	11	30	15	12	10		80	10	S220.11080
20	40	14	40	21	14	12		100	12-14	S220.14100
25	50	18	45	26	18	15		125	16-18	S220.18125
30	60	22	60	30	22	18		160	20-22	S220.22160
30	70	26	80	35	26	18		200	24	S220.26200

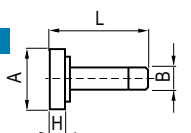
Art. S230

Staffe regolabili con vite a passo fine
Adjustable clamps with fine pitch screw $R. > 700 \text{ N/mm}^2$ 

A	B	C	D	E	F	G	H	L	gr	Cod.
15	30	11	30	10	8-28	80	M10	10	345	S.230.11080
20	40	14	40	12	10-32	100	M12	12-14	680	S.230.14100
25	50	18	45	15	13-40	125	M16	16-18	1185	S.230.18125
30	60	22	60	18	18-60	160	M20	20-22	2030	S.230.22160

Viti ricambio / Spare screws

Art. S231



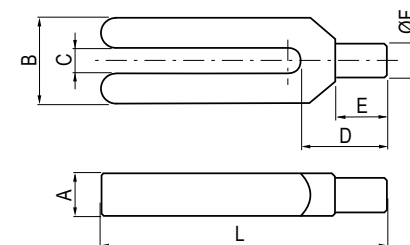
A	B	H	L	gr	Cod.
40	M10	8	60	130	S231.00010
45	M12	8	60	210	S231.00012
45	M16	8	70	245	S231.00016
45	M20	8	80	300	S231.00020

Art. S231

Viti di ricambio
Spare screws

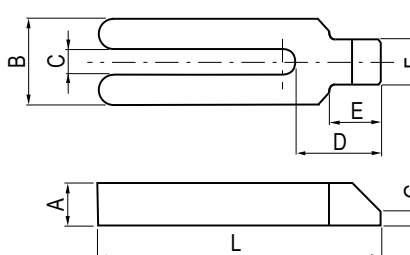
Dimensioni mm / Dimensions mm

Art. S240

Staffe a forcella con gambo cilindrico
Forked clamps with cylindrical shank $R. > 600 \text{ N/mm}^2$ 

A	B	C	D	E	F	G	H	L	gr	Cod.
15	30	9	30	18	12			100	8	S240.09100
20	30	11	36	24	16			125	10	S240.11125
25	40	14	45	30	20			160	12-14	S240.14160
25	40	14	45	30	20			200	12-14	S240.14200
30	50	18	55	36	24			200	16-18	S240.18200
30	50	18	55	36	24			250	16-18	S240.18250
40	60	22	65	45	30			250	20-22	S240.22250
40	60	22	65	45	30			315	20-22	S240.22315
40	70	26	80	56	38			250	24	S240.26250
40	70	26	80	56	38			315	24	S240.26315
50	80	34	85	56	45			315	27-30	S240.34315
50	80	34	85	56	45			400	27-30	S240.34400

Art. S250

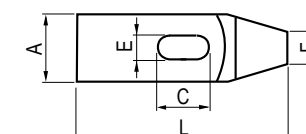
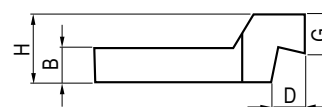
Staffe a forcella con nasello
Forket clamps with nib $R. > 600 \text{ N/mm}^2$ 

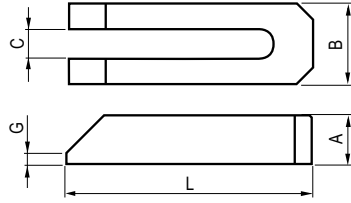
A	B	C	D	E	F	G	H	L	gr	Cod.
15	30	9	30	18	16	5		100	8	S250.09100
20	30	11	36	24	20	6		125	10	S250.11125
25	40	14	45	30	25	7		160	12-14	S250.14160
25	40	14	45	30	25	7		200	12-14	S250.14200
30	50	18	55	36	28	8		200	16-18	S250.18200
30	50	18	55	36	28	8		250	16-18	S250.18250
40	60	22	65	45	35	10		250	20-22	S250.22250
40	60	22	65	45	35	10		315	20-22	S250.22315
40	70	26	80	56	43	10		250	24	S250.26250
40	70	26	80	56	43	10		315	24	S250.26315
50	80	34	85	56	50	12		315	27-30	S250.34315
50	80	34	85	56	50	12		400	27-30	S250.34400

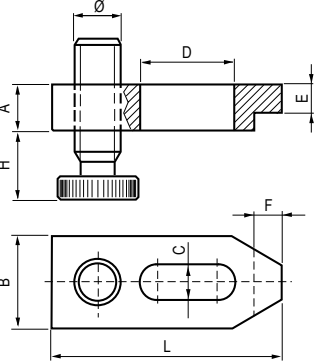
Art. S260

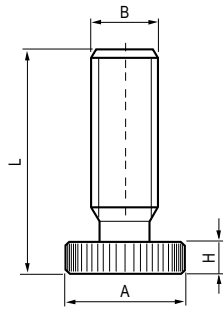
Staffe a gomito
Cranked clamps $R. > 700 \text{ N/mm}^2$ 

A	B	C	D	E	F	G	H	L	gr	Cod.
40	20	30	20	14	20	23	40	125	12-14	S260.14125
50	25	40	25	18	25	28	50	160	16-18	S260.18160
50	25	60	25	18	25	28	50	200	16-18	S260.18200
60	30	40	30	22	30	35	60	160	20-22	S260.22160
60	30	60	30	22	30	35	60	200	20-22	S260.22200
70	35	50	35	26	35	38	70	200	24	S260.26200
70	35	75	35	26	35	38	70	250	24	S260.26250

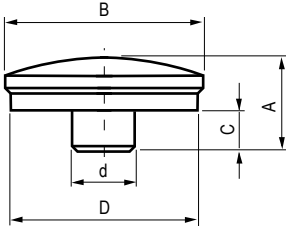
Il prezzo dell'articolo sta nell'essere prodotto tramite la
fresatura di un blocco d'acciaio (non è quindi piegato)
This article is produced milling a steel block
(it is not produced by bending)

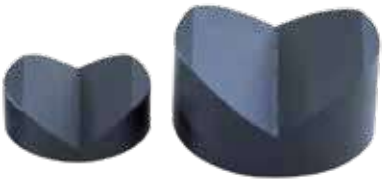
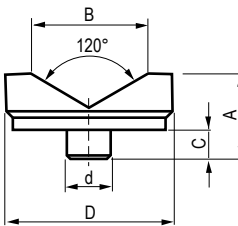
Dimensioni mm / Dimensions mm	A	B	C	G	L		gr	Cod.	
Art. S270 Staffe a forcella con smusso Forked clamps with bevel <i>R. > 600 N / mm²</i>   Il pregio dell'articolo sta nell'essere prodotto tramite la fresatura di un blocco d'acciaio (non è quindi piegato) This article is produced milling a steel block (it is not produced by bending)	12	20	7	3	60	6	70	S270.07060	
	15	25	9	4	80	8	150	S270.09080	
	20	30	11	5	100	10	270	S270.11100	
	25	40	14	6	125	12-14	590	S270.14125	
	25	40	14	6	160	12-14	760	S270.14160	
	25	40	14	6	200	12-14	970	S270.14200	
	30	50	18	8	160	16-18	1160	S270.18160	
	30	50	18	8	200	16-18	1400	S270.18200	
	40	50	18	10	250	16-18	2330	S270.18250	
	40	50	22	10	200	20-22	1700	S270.22200	
	40	60	22	10	250	20-22	2880	S270.22250	
	40	60	22	10	315	20-22	2530	S270.22315	
	40	70	26	10	200	24	2680	S270.26200	
	40	70	26	10	250	24	3370	S270.26250	
	40	70	26	10	315	24	4220	S270.26315	
	50	80	34	12	250	27-30	4480	S270.34250	
	50	80	34	12	315	27-30	5600	S270.34315	
	50	80	34	12	400	27-30	7150	S270.34400	
	60	100	40	12	400	36	11700	S270.40400	
	60	100	40	12	600	36	17300	S270.40600	

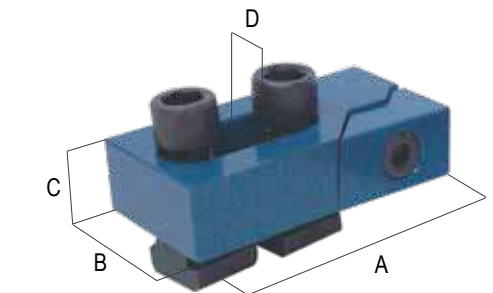
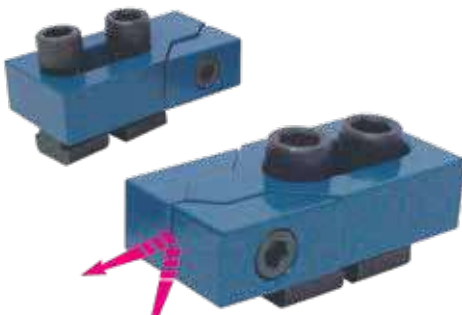
Dimensioni mm / Dimensions mm	A	B	C	D	E	F	H	L	Ø		gr	Cod.	
Art. S280 Staffe regolabili con vite a passo quadro Adjustable clamps with square thread screw <i>R. > 700 N / mm²</i>  	20	40	15	40	12	12	15-50	100	20x4	12-14	620	S280.14100	
	20	40	15	45	12	12	15-50	125	20x4	12-14	770	S280.14125	
	20	40	15	60	12	12	15-50	160	20x4	12-14	950	S280.14160	
	25	50	19	45	15	15	15-70	125	20x4	16-18	1090	S280.18125	
	25	50	19	60	15	15	15-70	160	30x6	16-18	1640	S280.18160	
	25	50	19	80	15	15	15-70	200	30x6	16-18	1970	S280.18200	
	30	60	23	60	15	20	15-70	160	30x6	20-22	2120	S280.22160	
	30	60	23	80	15	20	15-70	200	30x6	20-22	2570	S280.22200	
	40	70	27	80	25	23	15-70	200	30x6	24	3700	S280.26200	
	40	70	27	100	25	23	15-70	250	30x6	24	4620	S280.26250	
	40	70	27	100	25	23	15-70	300	30x6	24	5740	S280.26300	

Dimensioni mm / Dimensions mm	A	B	H	L	gr	Cod.	
Art. S281 Viti di ricambio per staffe Spare screw for clamps  	10	20 x 4	70	35	190	S281.20004	
	15	30 x 6	100	45	540	S281.30006	
	15	30 x 6	125	70	1050	S281.30006.A	

Filetto TPN passo quadro.
Materiale: 35SMnPb 10 UNI 4838. Classe 8.8
TPN thread square pitch.
Material: SMnPb 10 UNI 4838. Class 8.8

Dimensioni mm / Dimensions mm	A	B	C	D	d	gr	Cod.	
Art. S151 Puntali bombati Convex caps  <i>Utilizzati su Art. S120, S121, S122, S130, S131</i> <i>Used on Art. S120, S121, S122, S130, S131</i>	18	37	8	35	12	70	S151.00035	
								

Art. S152 Puntali prismatici "V" groove caps  <i>Utilizzati su Art. S120, S121, S122, S130, S131</i> <i>Used on Art. S120, S121, S122, S130, S131</i>	23	32	8	45	12	145	S152.00045	
	38	56	8	65	12	580	S152.00065	
								

Dimensioni mm / Dimensions mm	A	B	C	D		kN F1	kN F2	gr	Cod.	
Art. ML10 Morsetti laterali Side buckles   <i>Costruzione a cuneo che permette il bloccaggio contemporaneo del pezzo in senso verticale e orizzontale</i> <i>Forniti in coppia</i> <i>Wesge type construcion which enable to simultaneously clamp vertically and horizontally. Supplied in pairs</i>	80	40	20	11,7	12	16	0,6	1040	ML10.00012	
	80	40	20	13,7	14	22	0,9	1070	ML10.00014	
	100	50	25	15,7	16	32	1,2	2040	ML10.00016	
	100	50	25	17,7	18	36	1,4	2080	ML10.00018	
	100	50	25	19,7	20	36	1,4	2290	ML10.00020	
	140	78	30	21,7	22	36	1,4	5530	ML10.00022	
	140	78	30	23,7	24	36	1,4	5800	ML10.00024	
	140	78	30	27,7	28	40	1,6	6200	ML10.00028	
	140	78	30	29,7	30	40	1,6	6800	ML10.00030	

Costruzione a cuneo che permette il bloccaggio contemporaneo del pezzo in senso verticale e orizzontale
Forniti in coppia
Wesge type construcion which enable to simultaneously clamp vertically and horizontally. Supplied in pairs

STAFFAGGI ASSORTITI
ASSORTED CLAMPING TOOLS

Art. S410

Kit 46 pezzi / pcs.



Art. S440

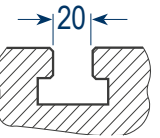
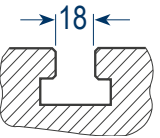
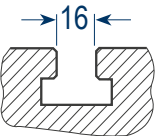
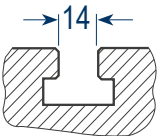
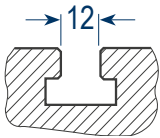
Kit 20 pezzi / pcs.



APPOGGI DENTATI
MULTIPLE STEP SUPPORT

Art. S410

Kit 46 pezzi / pcs.



Descrizione contenuto Contents description	Cod. S410.00012	Cod. S410.00014	Cod. S410.00016	Cod. S410.00018	Cod. S410.00020
Appoggi dentati / Toothed support	n. 2 S110.00001	n. 2 S110.00001	n. 2 S110.00001	n. 2 S110.00001	n. 2 S110.00001
Appoggi dentati / Toothed support	n. 4 S110.00002	n. 4 S110.00002	n. 4 S110.00002	n. 4 S110.00002	n. 4 S110.00002
Appoggi dentati / Toothed support	n. 2 S110.00003	n. 2 S110.00003	n. 2 S110.00003	n. 2 S110.00003	n. 2 S110.00003
Staffe semplici / Flat clamps	n. 4 S210.14100	n. 4 S210.14125	n. 4 S210.14100	n. 4 S210.18125	n. 4 S210.22200
Staffe dentate / Toothed clamps	n. 4 S220.14100	n. 4 S220.14100	n. 4 S220.18125	n. 4 S220.18125	n. 4 S220.22160
Viti testa martello / T-slot bolts	n. 2 S310.12080	n. 2 S310.14100	n. 4 S310.16100	n. 4 S310.18150	n. 4 S310.20150
Viti testa martello / T-slot bolts	n. 4 S310.12125	n. 4 S310.14150	n. 2 S310.16150	n. 2 S310.18200	n. 2 S310.20200
Prigionieri completi / Studs	n. 2 S320.10080	n. 2 S320.12080	n. 2 S320.14100	n. 2 S320.16125	n. 2 S320.18125
Prigionieri completi / Studs	n. 2 S320.10100	n. 2 S320.12160	n. 2 S320.14160	n. 2 S320.16160	n. 2 S320.18160
Dadi prolung. / Extensions nuts	n. 4 S350.10030	n. 4 S350.12036	n. 4 S350.14042	n. 4 S350.16048	n. 4 S350.18054
Dadi altri / Turned toll nuts	n. 6 S340.12018	n. 6 S340.14021	n. 6 S340.16024	n. 6 S340.18027	n. 6 S340.20030
Tasselli per cave / T-slot nuts	n. 4 S360.10012	n. 4 S360.12014	n. 4 S360.14016	n. 4 S360.16018	n. 4 S360.18020
Rondelle / Washers	n. 6 S370.00012	n. 6 S370.00014	n. 6 S370.00016	n. 6 S370.00018	n. 6 S370.00020
Peso kg / Weight kg	10,5	12	17	18	27
Dimensioni cm / Dimensions cm	37 x 32		47 x 33		50 x 41
Cassetta in legno vuota Wooden box	Cod. S410.BOX01		Cod. S410.BOX02		Cod. S410.BOX03

Art. S440

Kit 20 pezzi / pcs.

Descrizione contenuto
Contents description



S110.00001	8 pezzi / pcs
S110.00002	8 pezzi / pcs
S110.00003	4 pezzi / pcs
Peso kg / Weight kg	8,5
Dimensioni cm / Dimensions cm	30,5 x 17

Cod. S440.00001

ELEMENTI MODULARI DI STAFFAGGIO Materiale: Alluminio

MODULAR CLAMPING TOOLS Material: Aluminum

STAFFAGGI ASSORTITI IN ALLUMINIO - ALUMINIUM ASSORTED CLAMPING TOOLS

Dimensioni mm / Dimensions mm	A	B	C	D	E	F	G	L	gr	Cod.	
Art. S115 Appoggi dentati / Toothed supports	34	28	25						35	S115.00001	
	66	38	25						100	S115.00002	
	128	70	25						280	S115.00003	

Dimensioni mm / Dimensions mm	A	B	C	D	E	F	G	L	gr	Cod.	
Art. S215 Staffe doppie / Double clamps	15	25	9	11	28	20		65	40	S215.00065	
	20	25	9	14	40	20		100	85	S215.00100	
	20	30	9	18	65	24		150	150	S215.00150	

Dimensioni mm / Dimensions mm	A	B	C	D	E	F	G	L	gr	Cod.	
Art. S225 Staffe dentate / Toothed clamps	13	25	9	25	16	10	11	65	43	S225.00065	
	17	25	9	46	20	11	11	100	92	S225.00100	
	17	30	9	82	23	12	12	150	162	S225.00150	

Dimensioni mm / Dimensions mm	A	B	C	D	E	F	G	L	gr	Cod.	
Art. S325 Prigionieri singoli in acciaio zincati Single studs in zinked steel	M8		40					100	31	S325.08100	
	M8		40					125	39	S325.08125	
	M8		40					150	47	S325.08150	
	M8		40					175	54	S325.08175	
	M8		40					200	62	S325.08200	

BULLONERIA VARIA Materiale: UNI 42CrMo4 a norma ASTM A193-B7 Classe 10.9

NUTS AND BOLTS Material: UNI 42CrMe4 according to standard ASTM A193 B7 Class 10.9

Dimensioni mm / Dimensions mm	A	B	D	H	L	T	gr	Cod.	
Art. S310 Vite testa martello completa di dado S340 e rondella S370 Hammerheads bolts complete with nut S340 and washer S370	11,7	55	M12	7	80	18	125	S310.12080	
	11,7	75	M12	7	125	18	150	S310.12125	
	13,7	65	M14	8	100	22	215	S310.14100	
	13,7	100	M14	8	150	22	270	S310.14150	
	15,7	63	M16	9	100	25	270	S310.16100	
	15,7	100	M16	9	150	25	345	S310.16150	
	17,7	100	M18	10	150	28	450	S310.18150	
	17,7	125	M18	10	200	28	530	S310.18200	
	19,7	100	M20	12	150	32	600	S310.20150	
	19,7	125	M20	12	200	32	700	S310.20200	

Filetto ottenuto per rollatura / Rolled thread

Art. S320 Prigionieri completi di dado S330 e rondella S370 Studs complete with short nut S330 and washer S370	13	50	M10		80		65	S320.10080	
	13	75	M10		100		75	S320.10100	
	15	50	M12		80		95	S320.12080	
	15	100	M12		160		155	S320.12160	
	17	63	M14		100		160	S320.14100	
	17	100	M14		160		215	S320.14160	
	19	75	M16		125		235	S320.16125	
	19	100	M16		160		295	S320.16160	
	23	75	M18		125		300	S320.18125	
	23	100	M18		160		355	S320.18160	

Filetto ottenuto per rollatura / Rolled thread

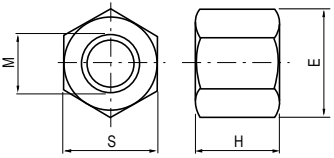
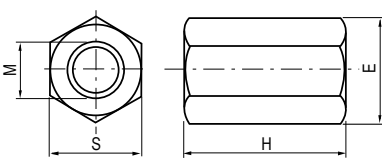
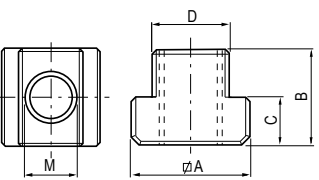
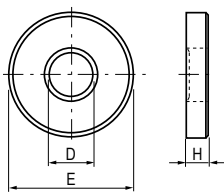
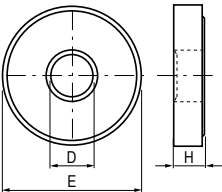
Art. S321 Prigionieri singoli Single studs	14	25	M10		60		30	S321.10060	
	14	30	M10		80		40	S321.10080	
	14	35	M10		100		50	S321.10100	
	14	40	M10		120		65	S321.10120	
	14	50	M10		160		80	S321.10160	
	14	60	M10		200		100	S321.10200	
	15	32	M12		60		45	S321.12060	
	15	50	M12		80		55	S321.12080	
	15	63	M12		100		70	S321.12100	
	15	75	M12		125		90	S321.12125	
	15	100	M12		160		115	S321.12160	
	15	125	M12		200		140	S321.12200	
	19	35	M16		65		85	S321.16065	
	19	50	M16		80		105	S321.16080	
	19	75	M16		125		160	S321.16125	
	19	100	M16		160		220	S321.16160	
	19	125	M16		200		280	S321.16200	
	19	160	M16		250		325	S321.16250	

Filetto ottenuto per rollatura / Rolled thread

! Si eseguono su richiesta misure non a catalogo / Other sizes can be supplied on request

BULLONERIA VARIA Material: UNI 42CrMo4 according a norma ASTM A193-B7 Classe 10.9
NUTS AND BOLTS Material: UNI 42CrMo4 according to standard ASTM A193-B7 Class 10.9

DADI e RONDELLE - NUTS and WASHERS

Dimensioni mm / Dimensions mm	A	B	C	D	E	H	M	S	T	gr		Cod.	
Art. S340 Dadi alti torniti - Turned tall nuts  					21,5	18	M12	19		28		S340.12018	
					25	21	M14	22		45		S340.14021	
					27,5	24	M16	24		58		S340.16024	
					31	27	M18	27		83		S340.18027	
					34,6	30	M20	30		110		S340.20030	
Art. S350 Ex .Art. S360 Dadi prolungamento - Extension nuts  					19,6	30	M10	17		42		S350.10030	
					21,5	36	M12	19		64		S350.12036	
					25	42	M14	22		95		S350.14042	
					27,5	48	M16	24		120		S350.16048	
					31	54	M18	27		170		S350.18054	
Art.287 Dadi per cave a "T" - Nuts for "T" slots  	18	14	7	11,7			M10			12	12	2.28.72000 / 12	
	22	16	8	13,7			M12			22	14	2.28.72000 / 19	
	25	18	9	15,7			M14			37	16	2.28.740000 / 27	
	28	20	10	17,7			M16			59	18	2.28.740000 / 32	
	32	24	12	19,7			M18			82	20	2.28.760000 / 39	
Art. S370 Rondelle normali tornite - Flat washer  				10,5	22	4				9		S370.00010	
				13	28	5				20		S370.00012	
				15	35	6				35		S370.00014	
				17	35	6				35		S370.00016	
				19	40	6				45		S370.00018	
Art. S380 Rondelle alte tornite - Thick washer  				10,5	35	8				55		S380.00010	
				13	40	8				70		S380.00012	
				15	40	10				85		S380.00014	
				17	45	10				105		S380.00016	
				19	45	10				100		S380.00018	

! Si eseguono su richiesta misure non a catalogo / Other sizes can be supplied on request

ELEMENTI MODULARI DI STAFFAGGIO Material: Acciaio da bonifica verniciato
MODULAR CLAMPING TOOLS Material: Hardened painted steel

KIT STAFFAGGI DA 58 PEZZI - CLAMPING KIT / 58 PIECES

Con appoggi dentati e staffe dentate - With step bloks & stepped strap clamping



Ciascun kit include tutti i più importanti elementi di staffaggio per serrare una varietà di particolari. La tabella sottostante indica il contenuto di ogni tipologia di kit di staffaggi adatta per differenti dimensioni di cave a "T"

Each kit consists of all important clamping elements required to clamp a variety of work pieces. Following table shows the contents of each model of clamping kit suitable for different T-Slot sizes.

Art. G410

Il Clamping Kit GERARDI da 58 pezzi è disponibile in una elegante rastrelliera che può essere appesa alle macchine o su una parete o appoggiata ad una banco.

GERARDI Clamping Kit - 58 pieces is available in an attractive powder coated metallic rack which can be hanged on machines or a wall or kept on a table.

Descrizione prodotto Product Description	Cod.	G410.581210	G410.581410	G410.581412	G410.581612	G410.581812	G410.581816	G410.582016	G410.582216
		T-SLOT SIZE 12mm	T-SLOT SIZE 14mm	T-SLOT SIZE 14mm	T-SLOT SIZE 16mm	T-SLOT SIZE 18mm	T-SLOT SIZE 18mm	T-SLOT SIZE 20mm	T-SLOT SIZE 22mm
 Dadi a T T nuts (6 pcs)		TN-12-M10	TN-14-M10	TN-14-M12	TN-16-M12	TN-18-M12	TN-18-M16	TN-20-M16	TN-22-M16
 Prigionieri Clamping studs (4 pcs)		CS-10-75 CS-10-100 CS-10-125 CS-10-150 CS-10-175 CS-10-200	CS-10-75 CS-10-100 CS-10-125 CS-10-150 CS-10-175 CS-10-200	CS-12-75 CS-12-100 CS-12-125 CS-12-150 CS-12-175 CS-12-200	CS-12-75 CS-12-100 CS-12-125 CS-12-150 CS-12-175 CS-12-200	CS-12-75 CS-12-100 CS-12-125 CS-12-150 CS-12-175 CS-12-200	CS-16-75 CS-16-100 CS-16-125 CS-16-150 CS-16-175 CS-16-200	CS-16-75 CS-16-100 CS-16-125 CS-16-150 CS-16-175 CS-16-200	CS-16-75 CS-16-100 CS-16-125 CS-16-150 CS-16-175 CS-16-200
	 Dadi flangiati Flanged nuts (6 pcs)	FN-10	FN-10	FN-12	FN-12	FN-12	FN-16	FN-16	FN-16
	 Dadi prolungamento Extension nuts (4 pcs)	EN-10	EN-10	EN-12	EN-12	EN-12	EN-16	EN-16	EN-16
	 Staffe dentate Stepped strap clamps (2 pcs)	SSC-10-60 SSC-10-80 SSC-10-120	SSC-10-60 SSC-10-80 SSC-10-120	SSC-12-65 SSC-12-100 SSC-12-125	SSC-12-65 SSC-12-100 SSC-12-125	SSC-12-65 SSC-12-100 SSC-12-125	SSC-16-75 SSC-16-125 SSC-16-160	SSC-16-75 SSC-16-125 SSC-16-160	SSC-16-75 SSC-16-125 SSC-16-160
		SB-1 SB-2 SB-3	SB-1 SB-2 SB-3	SB-1 SB-2 SB-3	SB-1 SB-2 SB-3	SB-1 SB-2 SB-3	SB-1 SB-2 SB-3	SB-1 SB-2 SB-3	SB-1 SB-2 SB-3
		4 pcs	4 pcs	4 pcs	4 pcs	4 pcs	4 pcs	4 pcs	4 pcs
N° totale pezzi Total n. of pieces		58 pieces	58 pieces	58 pieces	58 pieces	58 pieces	58 pieces	58 pieces	58 pieces
Peso lordo totale Total gross weight		9 kg	9 kg	13 kg	13 kg	13 kg	18 kg	18,5 kg	19 kg

ELEMENTI MODULARI DI STAFFAGGIO

MODULAR CLAMPING TOOLS

Materiale: Acciaio da bonifica verniciato

Material: Hardened painted steel

KIT STAFFAGGI DA 34 PEZZI - CLAMPING KIT / 34 PIECES

Con piastre di appoggio regolabili e piastre dentate - With adjustable support plates & strap clamps



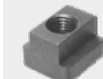
Il Clamping Kit GERARDI da 34 pezzi è un clamping kit economico alloggiato in una elegante scatola di legno.

GERARDI Clamping Kit - 34 pieces is an economical clamping kit housed in an elegant wooden box.

Art.G411

La tabella sottostante indica il contenuto di ogni tipologia di kit di staffaggi adatta per different dimensioni di cave a "T"

Following table shows the contents of each model of clamping kit suitable for different T-Slot sizes.

Cod.		G411.341412	G411.341612	G411.341812
Descrizione Contenuto				
Contents Description		T-SLOT SIZE 14mm	T-SLOT SIZE 16mm	T-SLOT SIZE 18mm
	Dadi a T / T nuts (4 pcs)	TN14-M12	TN16-M12	TN18-M12
	Prigionieri Clamping studs (4 pcs)	CS-12-75 CS-12-100 CS-12-150 CS-12-200	CS-12-75 CS-12-100 CS-12-150 CS-12-200	CS-12-75 CS-12-100 CS-12-150 CS-16-200
	Dadi flangiati / Flanged nuts (2 pcs)	FN-12	FN-12	FN-12
	Dadi prolungamento / Extension nuts (2 pcs)	EN-12	EN-12	EN-12
	Staffe dentate Stepped strap clamps (2 pcs)	SSC-12-100 SSC-12-125	SSC-12-100 SSC-12-125	SSC-12-100 SSC-12-125
	Piastre di appoggio regolabili Adjustable support plates (2 pcs)	ASP-250 ASP-2100	ASP-250 ASP-2100	ASP-250 ASP-2100
N° totale pezzi / Total n. of pieces		34 pieces	34 pieces	34 pieces
Peso lordo totale / Total gross weight		-	-	-

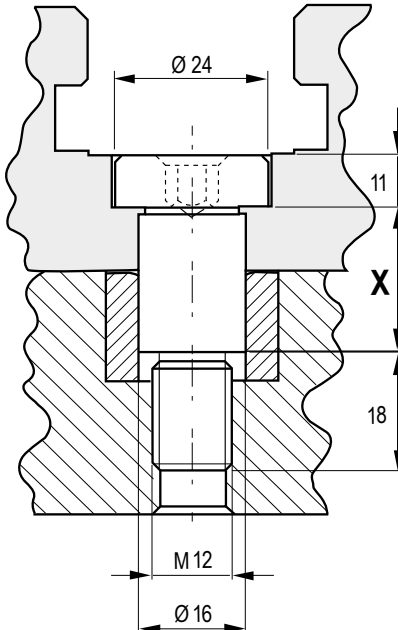
ELEMENTI MODULARI DI STAFFAGGIO

MODULAR CLAMPING TOOLS

Materiale: Acciaio da bonifica verniciato

Material: Hardened painted steel

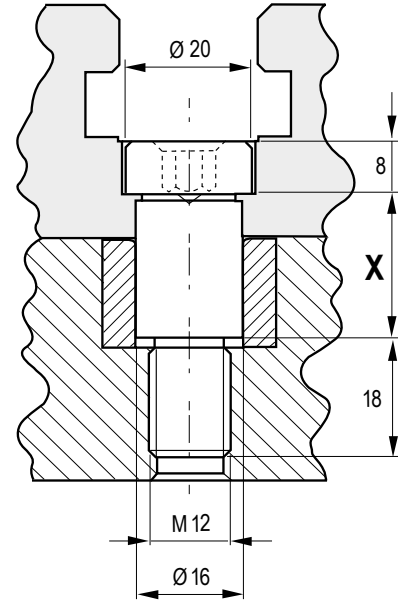
VITI CALIBRATE - CALIBRATED SCREWS

Dimensioni mm / Dimensions mm	X = mm	gr	Cod.	
Art.83 Vite calibrata a colletto Shoulder calibrated screw 	30	60	8.83.16300	
	35	70	8.83.16350	
	40	80	8.83.16400	
	45	90	8.83.16450	
	50	90	8.83.16500	
	55	100	8.83.16550	
	60	100	8.83.16600	
	65	110	8.83.16650	
	70	120	8.83.16700	
	75	130	8.83.16750	
	80	140	8.83.16800	
	85	150	8.83.16850	
	90	160	8.83.16900	
	95	170	8.83.16950	
	100	180	8.83.16100	

	20	50	8.83.B1620	
	25	50	8.83.B1625	
	30	60	8.83.B1630	
	35	60	8.83.B1635	
	40	70	8.83.B1640	
	45	80	8.83.B1645	
	50	90	8.83.B1650	
	55	90	8.83.B1655	
	60	100	8.83.B1660	
	65	110	8.83.B1665	
	70	120	8.83.B1670	
	75	130	8.83.B1675	
	80	140	8.83.B1680	
	85	150	8.83.B1685	
	90	160	8.83.B1690	
	95	170	8.83.B1695	
	100	180	8.83.B1610	

Art.83B

Vite calibrata a colletto
Shoulder calibrated screw

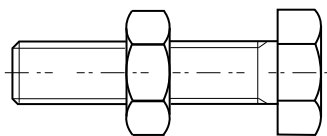


BULLONERIA VARIA BUSHINGS AND BOLTS

Dimensioni mm / Dimensions mm

Art.83C

Vite riscontro
Bolt travel limit



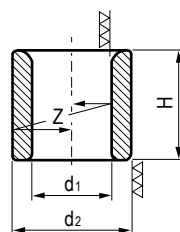
M10 x 50		8.83C.413010
M10 x 60		8.83C.413020
M12 x 50		8.83C.513010
M12 x 60		8.83C.513020

Dimensioni mm / Dimensions mm

Art.83D

Bussole di centraggio in acciaio speciale
cementato HRc60. DIN 179C - 12 / 16 / 20 mm

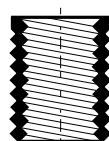
Centering bushing are in special alloy
steel case hardened and heat treated
hardness HRc60. DIN 179C - 12 / 16 / 20 mm



12F7	18n6	12	0,01	8.83.D0000/12
16F7	26n6	16	0,01	8.83.D0000/16
20F7	30n6	20	0,01	8.83.D0000/20

Art.83E

Filetti riportati in acciaio INOX M10 / M12 / M16
M10 / M12 / M16 stainless steel helicoil



Cod.

8.83.E0000/10

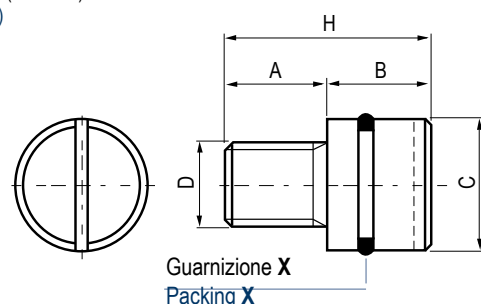
8.83.E0000/12

8.83.E0000/16

Dimensioni mm / Dimensions mm

Art.84

Tappi di chiusura (Alluminio)
Plug (Aluminium)



10	11	12	M10	21	OR.108	8.84.16M10
15	16	16	M12	31	OR.3043	8.84.16M12
15	19	20	M16	34	OR.119	8.84.16M16

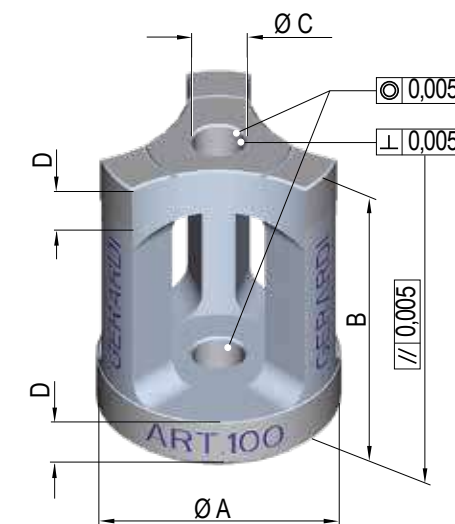
PORTAPEZZI MODULARI - STAFFE INTELLIGENTI MODULAR PIECE-HOLDERS - INTELLIGENT CLAMPS

Dimensioni mm / Dimensions mm

Art.100

Staffe intelligenti
Intelligent clamp

Dolci o temprate
Soft or hardened



A	B	C	D	Cod.
80	100	16	16	8.10.08010
100	100	20	20	8.10.01010
100	120	20	20	8.10.01012

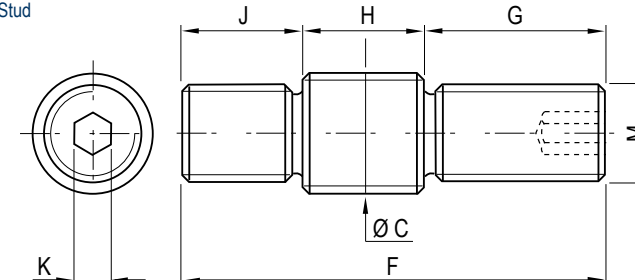
A richiesta anche speciali / On request taylor made

PRIGIONIERO - STUD

Art.101

Dadi e rondelle inclusi
Including washer and nuts

Prigioniero
Stud



A richiesta anche speciali / On request taylor made

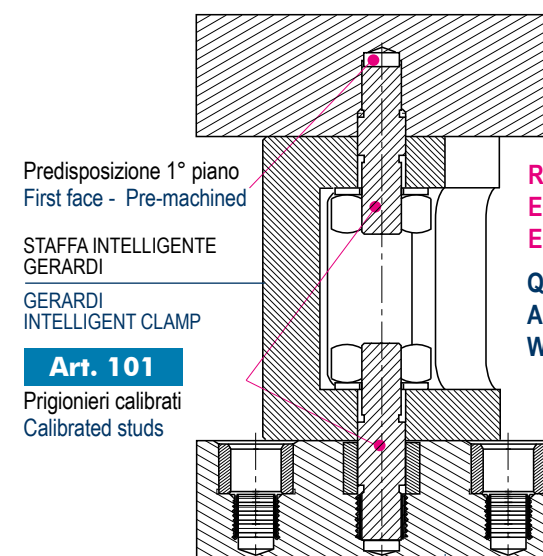
Art. 376 in dotazione / Standard equipment

1- Un primo lato del particolare da lavorare deve prima essere finito e predisposto per adattarsi alle staffe G.i. Normalmente si devono realizzare fori di precisione con filetto finale che servono per il posizionamento e l'ancoraggio superiore delle staffe G.i.

2- Ancoraggio inferiore delle staffe G.i. sulla Vostra tavola a reticolo, oppure tramite una piastra a reticolo di interfacciamento se la Vostra tavola non può adattarsi alle staffe G.i.

1- The first face of the work piece must be finished to fit the new G.i. clamps. This means to make precision holes with a bottom thread which is used to fix the upper part of the G.i. clamps.

2- Fix the lower part of the G.i. clamps to the modular grid table or to another modular grid plate for interfacing with the normal table.



**RAPIDITA' DI STAFFAGGIO
E RIPOSIZIONAMENTO
ENTRO 0,02mm**

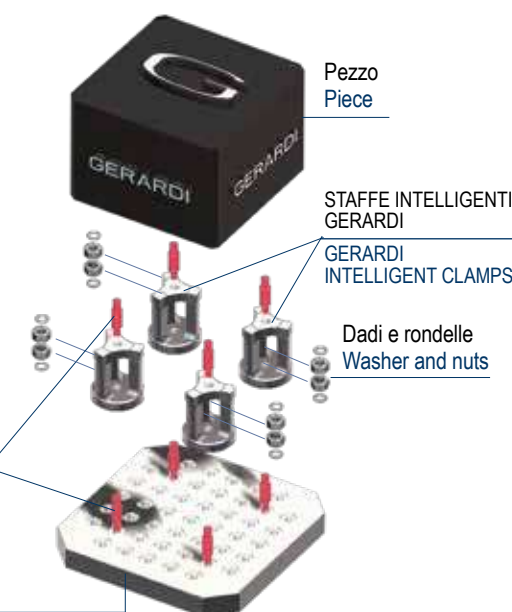
**QUICK CLAMPING AND
ACCURATE POSITIONING
WITHIN 0,02mm**

Art. 101

Prigionieri calibrati
Calibrated studs

Art. 101

Prigionieri calibrati
Calibrated studs



FASI DI LAVORAZIONI CON LE STAFFE INTELLIGENTI Gi

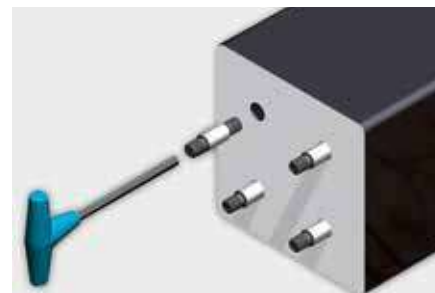
WORK CYCLE OPERATIONS WITH INTELLIGENT CLAMPS Gi



1

Lavorazione della prima faccia del pezzo grezzo e realizzazione delle sedi dei prigionieri con interassi simili al vostro piano a reticolo

First face of the rough workpiece must be finished including precision holes with bottom thread with same pitch of your grid plate for placing stud



2

Inserire i prigionieri nella faccia del pezzo lavorato

Place the studs in the finished face

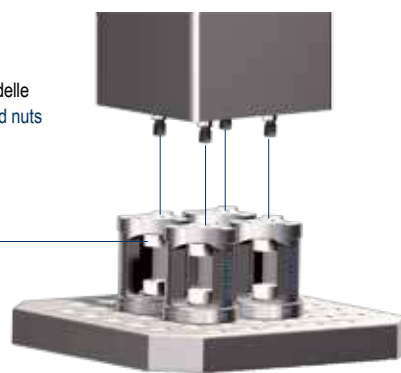


3

Fissare le staffe G.i. sul piano a reticolo per mezzo dei prigionieri

Fix the G.i. clamps on the grid plate through the studs

Dadi e rondelle
Washer and nuts



4

Sollevare il pezzo con inseriti i prigionieri e fissarlo sulle staffe G.i. tramite i dadi

Lift the workpiece with the studs in position and fixed to the G.i. clamps through the nuts



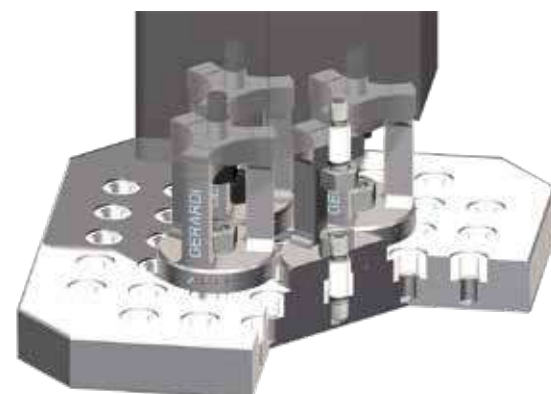
5

Ora il pezzo è fissato e posizionato

Now the workpiece is fixed and positioned the nuts

- Minimo ingombro e peso praticamente nullo ! Sistema semplificato al massimo !
- 5 lati liberi da lavorare senza alcun ingombro - Il percorso dell'utensile è libero e senza alcun intoppo
- Precisione di posizionamento facile e sicuro senza alcuna possibilità di spostamento in qualsiasi condizione di lavoro. Ripetibilità entro 0,02mm
- Semplicità, notevole risparmio di tempo e rapidità di staffaggio e posizionamento contemporanei
- Ammortamento praticamente immediato per i costi delle nuove staffe intelligenti G.i.
- Utilizzabili subito su qualsiasi Vs. tavola a reticolo oppure usando piastre di interfacciamento a reticolo se la Vs. tavola a cave non può adattarsi alle staffe G.i.
- Innalzamento automatico del Vs. pallet per centri di lavoro orizzontali che normalmente necessitano di una sovravola per sfruttare a pieno la corsa verticale del mandrino
- Disponibili sia dolci che temprate

- A simple system - Light weight - Minimum overall dimensions
- 5 free faces of the work piece can be machined without interference and the cutting tool can travel freely
- Easy, safe rigid and very accurate workpiece holding repeatability within 0,02mm.
- High time saving with simultaneous and simple workpiece positioning and clamping
- Cost quickly recovered in time saving
- Readily useable on grid tables or plates or using extra interface plates to the machine table
- Raises the work piece without the need for an extra over table. Thus allowing full utilization of the machine spindle vertical travel
- G.i. clamps available soft or hardened



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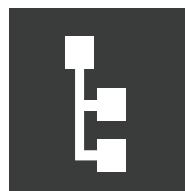
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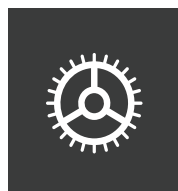
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by code



by description



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