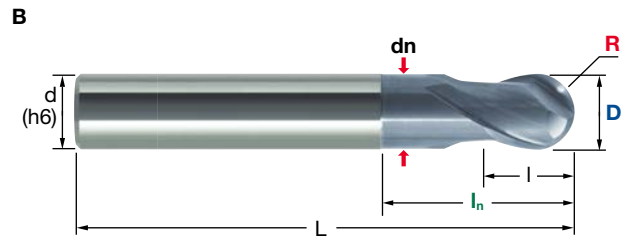
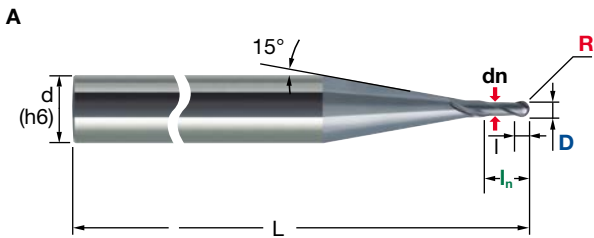


**HECOB-2-PN | PaNacea ECO**


<b>Carbide</b>	<b>PN</b>	<b>Rake Angle</b>
Micro Grain	PaNacea Coating	Positive

Helix Angle	R Tol. [mm]	d Tol.
<b>30°</b>	<b>+/-0.005</b>	<b>h6</b>

ID Code	Item Code	Z	D	R	I	In	dn	L	d	Type
EL057	HECOB-2010-PN	2	1	0.5	1	2.5	0.95	40	4	A
EL058	HECOB-2020-PN		2	1	2	5	1.95			
EL059	HECOB-2030-PN		3	1.5	3	7.5	2.9			
EL060	HECOB-2040-PN		4	2	4	10	3.9			
EL061	HECOB-2050-PN		5	2.5	5	12.5	4.9	50	6	
EL062	HECOB-2060-PN		6	3	6	15	5.9			
EL063	HECOB-2080-PN		8	4	8	20	7.9			
EL064	HECOB-2100-PN		10	5	10	25	9.9			
EL065	HECOB-2120-PN		12	6	12	30	11.9	75	12	B

**PaNacea ECO Coating**  
*high adhesion and wear resistance*
