

EDECO

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Korthulsbor
GHDS
2, 3, 4, 5xD



Korthulsbor GHDS

Borkroppene findes i
2xD, 3xD, 4xD og 5xD
Ø14-51 mm

- Samme skær i center som periferi
- Skær med 4 sider
- Patenteret geometri
- Skær anvendelig i de fleste typer materiale
- God lager
- Meget prisbillig

QPMG Drilling insert

Fist shape cutting edge →
 ● Having better performance of chip control and cutting stability

Cooling groove design
 ● Perfect cooling performance

Local wide cutting edge and small rake angle
 ● Having better fracture

Same insert can be used as inside or outside insert →
 ● Convenient for tool management

GHD Drill body

Optimized Inner and outer insert structure design
 — Balanced inner and outer cutting edge force, result in better stability

Internal coolant outlet directly inject insert rake surface
 — Cooling and chip removal more sufficient, Intensified outer insert seat

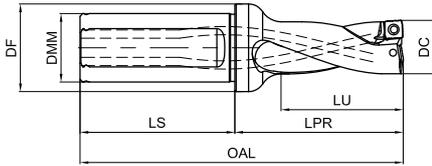
Double twisted coolant channel
 — Structure is more rational and chip removal smoother

optimized flute design
 — chip remove smooth, Good rigidity

Advanced surface treatment technology
 — Eliminating drill body surface stress and environment protection

GHDS-2D

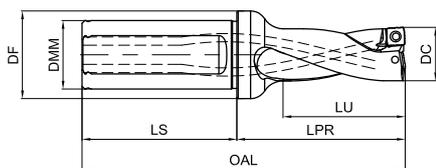
Indexable Drill



Dia.	Name	Dimension (mm)							Lager	Skær	Art.nr	Pris DKK
		DC	DMM	DF	LS	LU	LPR	OAL				
14	GHD-140-2D-FC20-Q04S	14	20	25	50	31	44	94	○	QPMG040204	6602.1400	1 280 kr
14.5	GHD-145-2D-FC20-Q04S	14.5	20	25	50	33	46	96	○		6602.1450	1 280 kr
15	GHD-150-2D-FC20-Q04S	15	20	25	50	35	47	97	●		6602.1500	1 280 kr
15.5	GHD-155-2D-FC20-Q04S	15.5	20	25	50	37	49	99	○		6602.1550	1 280 kr
16	GHD-160-2D-FC20-Q05S	16	20	25	50	37	51	101	●	QPMG050204	6602.1600	1 280 kr
16.5	GHD-165-2D-FC20-Q05S	16.5	20	25	50	38	52	102	●		6602.1650	1 280 kr
17	GHD-170-2D-FC25-Q05S	17	25	32	56	38	53	109	●		6602.1700	1 280 kr
17.5	GHD-175-2D-FC25-Q05S	17.5	25	32	56	39	55	111	●		6602.1750	1 280 kr
18	GHD-180-2D-FC25-Q05S	18	25	32	56	41	56	112	●	QPMG060204	6602.1800	1 280 kr
18.5	GHD-185-2D-FC25-Q05S	18.5	25	32	56	42	57	113	●		6602.1850	1 280 kr
19	GHD-190-2D-FC25-Q06S	19	25	32	56	42	58	114	●		6602.1900	1 280 kr
19.5	GHD-195-2D-FC25-Q06S	19.5	25	32	56	44	60	116	●		6602.1950	1 280 kr
20	GHD-200-2D-FC25-Q06S	20	25	32	56	44	61	117	●	QPMG060204	6602.2000	1 280 kr
20.5	GHD-205-2D-FC25-Q06S	20.5	25	32	56	45	62	118	●		6602.2050	1 340 kr
21	GHD-210-2D-FC25-Q06S	21	25	32	56	47	64	120	●		6602.2100	1 340 kr
21.5	GHD-215-2D-FC25-Q06S	21.5	25	32	56	48	65	121	●		6602.2150	1 340 kr
22	GHD-220-2D-FC25-Q06S	22	25	32	56	49	66	122	●	QPMG07T306	6602.2200	1 340 kr
22.5	GHD-225-2D-FC25-Q06S	22.5	25	32	56	51	68	124	●		6602.2250	1 400 kr
23	GHD-230-2D-FC25-Q07S	23	25	32	56	50	69	125	●		6602.2300	1 400 kr
23.5	GHD-235-2D-FC25-Q07S	23.5	25	32	56	51	70	126	●		6602.2350	1 400 kr
24	GHD-240-2D-FC25-Q07S	24	25	32	56	53	71	127	○	QPMG07T306	6602.2400	1 400 kr
24.5	GHD-245-2D-FC25-Q07S	24.5	25	32	56	55	73	129	●		6602.2450	1 400 kr
25	GHD-250-2D-FC25-Q07S	25	25	32	56	54	74	130	●		6602.2500	1 400 kr
25.5	GHD-255-2D-FC32-Q07S	25.5	32	40	60	55	76	136	○		6602.2550	1 570 kr
26	GHD-260-2D-FC32-Q07S	26	32	40	60	56	77	137	○	QPMG07T306	6602.2600	1 570 kr
26.5	GHD-265-2D-FC32-Q07S	26.5	32	40	60	58	78	138	●		6602.2650	1 570 kr
27	GHD-270-2D-FC32-Q07S	27	32	40	60	59	79	139	●		6602.2700	1 570 kr
27.5	GHD-275-2D-FC32-Q09S	27.5	32	40	60	61	81	141	●		6602.2750	1 570 kr
28	GHD-280-2D-FC32-Q09S	28	32	40	60	60	82	142	●	QPMG09T308	6602.2800	1 570 kr
28.5	GHD-285-2D-FC32-Q09S	28.5	32	40	60	62	83	143	○		6602.2850	1 570 kr
29	GHD-290-2D-FC32-Q09S	29	32	40	60	63	84	144	○		6602.2900	1 570 kr
29.5	GHD-295-2D-FC32-Q09S	29.5	32	40	60	65	86	146	●		6602.2950	1 570 kr
30	GHD-300-2D-FC32-Q09S	30	32	40	60	65	87	147	●	QPMG09T308	6602.3000	1 570 kr
30.5	GHD-305-2D-FC32-Q09S	30.5	32	40	60	68	89	149	●		6602.3050	1 570 kr
31	GHD-310-2D-FC40-Q09S	31	40	48	70	67	90	160	●		6602.3100	1 740 kr
31.5	GHD-315-2D-FC40-Q09S	31.5	40	48	70	68	91	161	●		6602.3150	1 740 kr
32	GHD-320-2D-FC40-Q09S	32	40	48	70	70	92	162	●	QPMG09T308	6602.3200	1 740 kr
32.5	GHD-325-2D-FC40-Q09S	32.5	40	48	70	72	94	164	○		6602.3250	1 740 kr
33	GHD-330-2D-FC40-Q09S	33	40	48	70	71	95	165	●		6602.3300	1 740 kr

GHDS-2D / GHD-2D

Indexable Drill

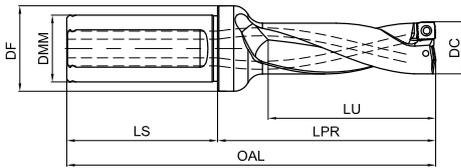


Dia.	Name	Dimension (mm)							Lager	Skær	Art.nr	Pris DKK
		DC	DMM	DF	LS	LU	LPR	OAL				
33.5	GHD-335-2D-FC40-Q11S	33.5	40	48	70	73	97	167	○	QPMG110408	6602.3350	1 820 kr
34	GHD-340-2D-FC40-Q11S	34	40	48	70	75	98	168	●		6602.3400	1 820 kr
34.5	GHD-345-2D-FC40-Q11S	34.5	40	48	70	76	99	169	●		6602.3450	1 820 kr
35	GHD-350-2D-FC40-Q11S	35	40	48	70	78	101	171	●		6602.3500	1 820 kr
35.5	GHD-355-2D-FC40-Q11S	35.5	40	48	70	79	102	172	○		6602.3550	1 820 kr
36	GHD-360-2D-FC40-Q11S	36	40	48	70	78	104	174	○		6602.3600	1 820 kr
36.5	GHD-365-2D-FC40-Q11S	36.5	40	48	70	80	105	175	●		6602.3650	1 910 kr
37	GHD-370-2D-FC40-Q11S	37	40	48	70	80	105	175	●		6602.3700	1 910 kr
37.5	GHD-375-2D-FC40-Q11S	37.5	40	48	70	81	106	176	●		6602.3750	1 910 kr
38	GHD-380-2D-FC40-Q11S	38	40	48	70	82	108	178	●		6602.3800	1 910 kr
38.5	GHD-385-2D-FC40-Q11S	38.5	40	48	70	84	109	179	●		6602.3850	1 910 kr
39	GHD-390-2D-FC40-Q11S	39	40	48	70	85	110	180	●		6602.3900	1 910 kr
39.5	GHD-395-2D-FC40-Q11S	39.5	40	48	70	85	112	182	○		6602.3950	1 910 kr
40	GHD-400-2D-FC40-Q11S	40	40	48	70	86	113	183	●		6602.4000	1 910 kr
40.5	GHD-405-2D-FC40-Q13S	40.5	40	48	70	89	115	185	○	QPMG130408	6602.4050	2 360 kr
41	GHD-410-2D-FC40-Q13S	41	40	48	70	92	117	187	●		6602.4100	2 360 kr
41.5	GHD-415-2D-FC40-Q13S	41.5	40	48	70	94	118	188	○		6602.4150	2 360 kr
42	GHD-420-2D-FC40-Q13S	42	40	48	70	92	119	189	○		6602.4200	2 360 kr
42.5	GHD-425-2D-FC40-Q13S	42.5	40	48	70	92	121	191	○		6602.4250	2 360 kr
43	GHD-430-2D-FC40-Q13S	43	40	48	70	94	122	192	○		6602.4300	2 360 kr
43.5	GHD-435-2D-FC40-Q13S	43.5	40	48	70	96	123	193	●		6602.4350	2 360 kr
44	GHD-440-2D-FC40-Q13S	44	40	48	70	98	124	194	○		6602.4400	2 360 kr
44.5	GHD-445-2D-FC40-Q13S	44.5	40	48	70	99	125	195	○		6602.4450	2 360 kr
45	GHD-450-2D-FC40-Q13S	45	40	48	70	103	127	197	○		6602.4500	2 360 kr
45.5	GHD-455-2D-FC40-Q15S	45.5	40	48	70	97	128	198	○	QPMG150512	6602.4550	2 330 kr
46	GHD-460-2D-FC40-Q15S	46	40	48	70	102	130	200	○		6602.4600	2 330 kr
46.5	GHD-465-2D-FC40-Q15S	46.5	40	48	70	100	131	201	○		6602.4650	2 330 kr
47	GHD-470-2D-FC40-Q15S	47	40	48	70	102	132	202	●		6602.4700	2 930 kr
47.5	GHD-475-2D-FC40-Q15S	47.5	40	48	70	106	133	203	○		6602.4750	2 330 kr
48	GHD-480-2D-FC40-Q15S	48	40	48	70	110	135	205	●		6602.4800	2 330 kr
48.5	GHD-485-2D-FC40-Q15S								○		6602.4850	2 440 kr
49	GHD-490-2D-FC40-Q15S	49	40	49	70	110	139	209	●		6602.4900	2 440 kr
49.5	GHD-495-2D-FC40-Q15S								○		6602.4950	2 440 kr
50	GHD-500-2D-FC40-Q15S	50	40	50	70	110	141	211	●		6602.5000	2 440 kr

● Lagerstandard Edeco ○ Ca 2 veckor

GHDS-3D

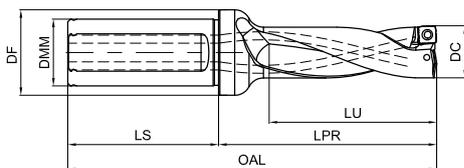
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		DC	DMM	DF	LS	LU	LPR	OAL				
14	GHD-140-3D-FC20-Q04S	14	20	25	50	45	58	108	●	QPMG040204	6603.1400	1 320 kr
14.5	GHD-145-3D-FC20-Q04S	14.5	20	25	50	47	60	110	●		6603.1450	1 320 kr
15	GHD-150-3D-FC20-Q04S	15	20	25	50	50	62	112	●		6603.1500	1 320 kr
15.5	GHD-155-3D-FC20-Q04S	15.5	20	25	50	52	64	114	●		6603.1550	1 320 kr
16	GHD-160-3D-FC20-Q05S	16	20	25	50	51	66	116	●	QPMG050204	6603.1600	1 320 kr
16.5	GHD-165-3D-FC20-Q05S	16.5	20	25	50	53	68	118	●		6603.1650	1 320 kr
17	GHD-170-3D-FC25-Q05S	17	25	32	56	54	69	125	●		6603.1700	1 320 kr
17.5	GHD-175-3D-FC25-Q05S	17.5	25	32	56	56	72	128	●		6603.1750	1 320 kr
18	GHD-180-3D-FC25-Q05S	18	25	32	56	58	73	129	●	QPMG060204	6603.1800	1 320 kr
18.5	GHD-185-3D-FC25-Q05S	18.5	25	32	56	60	75	131	●		6603.1850	1 320 kr
19	GHD-190-3D-FC25-Q06S	19	25	32	56	60	76	132	●		6603.1900	1 320 kr
19.5	GHD-195-3D-FC25-Q06S	19.5	25	32	56	62	79	135	●		6603.1950	1 320 kr
20	GHD-200-3D-FC25-Q06S	20	25	32	56	64	81	137	●	QPMG07T306	6603.2000	1 320 kr
20.5	GHD-205-3D-FC25-Q06S	20.5	25	32	56	65	82	138	●		6603.2050	1 470 kr
21	GHD-210-3D-FC25-Q06S	21	25	32	56	67	84	140	●		6603.2100	1 470 kr
21.5	GHD-215-3D-FC25-Q06S	21.5	25	32	56	69	86	142	●		6603.2150	1 470 kr
22	GHD-220-3D-FC25-Q06S	22	25	32	56	69	87	143	●	QPMG07T306	6603.2200	1 470 kr
22.5	GHD-225-3D-FC25-Q06S	22.5	25	32	56	72	90	146	●		6603.2250	1 470 kr
23	GHD-230-3D-FC25-Q07S	23	25	32	56	72	91	147	●		6603.2300	1 470 kr
23.5	GHD-235-3D-FC25-Q07S	23.5	25	32	56	75	93	149	●		6603.2350	1 470 kr
24	GHD-240-3D-FC25-Q07S	24	25	32	56	76	95	151	●	QPMG07T306	6603.2400	1 470 kr
24.5	GHD-245-3D-FC25-Q07S	24.5	25	32	56	77	97	153	●		6603.2450	1 470 kr
25	GHD-250-3D-FC25-Q07S	25	25	32	56	79	99	155	●		6603.2500	1 470 kr
25.5	GHD-255-3D-FC32-Q07S	25.5	32	40	60	80	100	160	●		6603.2550	1 660 kr
26	GHD-260-3D-FC32-Q07S	26	32	40	60	81	102	162	●	QPMG07T306	6603.2600	1 660 kr
26.5	GHD-265-3D-FC32-Q07S	26.5	32	40	60	84	104	164	●		6603.2650	1 660 kr
27	GHD-270-3D-FC32-Q07S	27	32	40	60	85	105	165	●		6603.2700	1 660 kr
27.5	GHD-275-3D-FC32-Q09S	27.5	32	40	60	88	108	168	●		6603.2750	1 660 kr
28	GHD-280-3D-FC32-Q09S	28	32	40	60	87	109	169	●	QPMG09T308	6603.2800	1 660 kr
28.5	GHD-285-3D-FC32-Q09S	28.5	32	40	60	90	111	171	●		6603.2850	1 660 kr
29	GHD-290-3D-FC32-Q09S	29	32	40	60	91	112	172	●		6603.2900	1 660 kr
29.5	GHD-295-3D-FC32-Q09S	29.5	32	40	60	93	115	175	●		6603.2950	1 660 kr
30	GHD-300-3D-FC32-Q09S	30	32	40	60	95	117	177	●	QPMG09T308	6603.3000	1 660 kr
30.5	GHD-305-3D-FC32-Q09S	30.5	32	40	60	97	118	178	●		6603.3050	1 660 kr
31	GHD-310-3D-FC40-Q09S	31	40	48	70	98	121	191	●		6603.3100	1 820 kr
31.5	GHD-315-3D-FC40-Q09S	31.5	40	48	70	98	122	192	●		6603.3150	1 820 kr
32	GHD-320-3D-FC40-Q09S	32	40	48	70	101	124	194	●	QPMG09T308	6603.3200	1 820 kr
32.5	GHD-325-3D-FC40-Q09S	32.5	40	48	70	103	126	196	●		6603.3250	1 820 kr
33	GHD-330-3D-FC40-Q09S	33	40	48	70	104	128	198	●		6603.3300	1 820 kr

GHDS-3D / GHD-3D

Indexable Drill

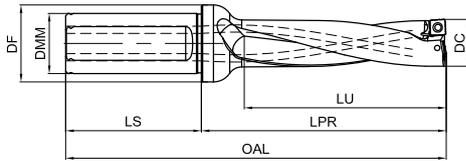


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		DC	DMM	DF	LS	LU	LPR	OAL				
33.5	GHD-335-3D-FC40-Q11S	33.5	40	48	70	106	130	200	●	QPMG110408	6603.3350	1 820 kr
34	GHD-340-3D-FC40-Q11S	34	40	48	70	108	131	201	●		6603.3400	1 820 kr
34.5	GHD-345-3D-FC40-Q11S	34.5	40	48	70	109	134	204	●		6603.3450	1 820 kr
35	GHD-350-3D-FC40-Q11S	35	40	48	70	112	135	205	●		6603.3500	1 820 kr
35.5	GHD-355-3D-FC40-Q11S	35.5	40	48	70	114	137	207	●		6603.3550	1 820 kr
36	GHD-360-3D-FC40-Q11S	36	40	48	70	113	139	209	●		6603.3600	1 950 kr
36.5	GHD-365-3D-FC40-Q11S	36.5	40	48	70	116	141	211	●		6603.3650	1 950 kr
37	GHD-370-3D-FC40-Q11S	37	40	48	70	117	142	212	●		6603.3700	2 030 kr
37.5	GHD-375-3D-FC40-Q11S	37.5	40	48	70	118	144	214	●		6603.3750	2 030 kr
38	GHD-380-3D-FC40-Q11S	38	40	48	70	122	146	216	○		6603.3800	2 030 kr
38.5	GHD-385-3D-FC40-Q11S	38.5	40	48	70	122	148	218	●		6603.3850	2 030 kr
39	GHD-390-3D-FC40-Q11S	39	40	48	70	125	149	219	●		6603.3900	2 030 kr
39.5	GHD-395-3D-FC40-Q11S	39.5	40	48	70	124	151	221	●		6603.3950	2 030 kr
40	GHD-400-3D-FC40-Q11S	40	40	48	70	126	153	223	●		6603.4000	2 030 kr
40.5	GHD-405-3D-FC40-Q13S	40.5	40	48	70	126	126	225	○	QPMG130408	6603.4050	2 780 kr
41	GHD-410-3D-FC40-Q13S	41	40	48	70	129	129	227	●		6603.4100	2 780 kr
41.5	GHD-415-3D-FC40-Q13S	41.5	40	48	70	132	132	226.1	●		6603.4150	2 780 kr
42	GHD-420-3D-FC40-Q13S	42	40	48	70	133	133	230	●		6603.4200	2 780 kr
42.5	GHD-425-3D-FC40-Q13S	42.5	40	48	70	133	133	232	●		6603.4250	2 780 kr
43	GHD-430-3D-FC40-Q13S	43	40	48	70	135	135	234	●		6603.4300	2 780 kr
43.5	GHD-435-3D-FC40-Q13S	43.5	40	48	70	136	136	236	○		6603.4350	2 780 kr
44	GHD-440-3D-FC40-Q13S	44	40	48	70	137	137	237	●		6603.4400	2 780 kr
44.5	GHD-445-3D-FC40-Q13S	44.5	40	48	70	139	139	240	○		6603.4450	2 780 kr
45	GHD-450-3D-FC40-Q13S	45	40	48	70	142	142	242	●		6603.4500	2 780 kr
45.5	GHD-455-3D-FC40-Q15S	45.5	40	48	70	143	143	244	●	QPMG150512	6603.4550	3 260 kr
46	GHD-460-3D-FC40-Q15S	46	40	48	70	146	146	246	●		6603.4600	3 260 kr
46.5	GHD-465-3D-FC40-Q15S	46.5	40	48	70	150	150	248	●		6603.4650	3 260 kr
47	GHD-470-3D-FC40-Q15S	47	40	48	70	152	152	249	●		6603.4700	3 260 kr
47.5	GHD-475-3D-FC40-Q15S	47.5	40	48	70	155	155	251	●		6603.4750	3 260 kr
48	GHD-480-3D-FC40-Q15S	48	40	48	70	159	159	253	●		6603.4800	3 260 kr
48.5	GHD-485-3D-FC40-Q15S	48	40	48	70	159	159	258			6603.4850	2 800 kr
49	GHD-490-3D-FC40-Q15S	49	40	49	70	159	159	258			6603.4900	2 800 kr
49.5	GHD-495-3D-FC40-Q15S	49.5	40	49	70	159	159	258	○		6603.4950	2 800 kr
50	GHD-500-3D-Q15A	50.0	40	50	70	191	156	261	●		6603.5000	2 800 kr

● Lagerstandard Edeco ○ Ca 2 veckor

GHDS-4D

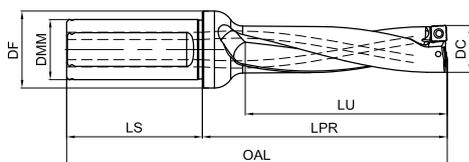
Indexable Drill



Dia.	Name	Dimension (mm)							Lager	Skær	Art.nr	Pris DKK
		DC	DMM	DF	LS	LU	LPR	OAL				
14	GHD-140-4D-FC20-Q04S	14	20	25	50	59	72	122	●	QPMG040204	6604.1400	1 510 kr
14.5	GHD-145-4D-FC20-Q04S	14.5	20	25	50	63	75	125	●		6604.1450	1 510 kr
15	GHD-150-4D-FC20-Q04S	15	20	25	50	64	77	127	●		6604.1500	1 510 kr
15.5	GHD-155-4D-FC20-Q04S	15.5	20	25	50	66	79	129	●		6604.1550	1 510 kr
16	GHD-160-4D-FC20-Q05S	16	20	25	50	67	82	132	●	QPMG050204	6604.1600	1 510 kr
16.5	GHD-165-4D-FC20-Q05S	16.5	20	25	50	70	84	134	●		6604.1650	1 510 kr
17	GHD-170-4D-FC25-Q05S	17	25	32	56	71	86	142	●		6604.1700	1 510 kr
17.5	GHD-175-4D-FC25-Q05S	17.5	25	32	56	74	89	145	●		6604.1750	1 510 kr
18	GHD-180-4D-FC25-Q05S	18	25	32	56	76	91	147	●	QPMG060204	6604.1800	1 510 kr
18.5	GHD-185-4D-FC25-Q05S	18.5	25	32	56	78	93	149	●		6604.1850	1 510 kr
19	GHD-190-4D-FC25-Q06S	19	25	32	56	79	95	151	●		6604.1900	1 510 kr
19.5	GHD-195-4D-FC25-Q06S	19.5	25	32	56	83	99	155	●		6604.1950	1 510 kr
20	GHD-200-4D-FC25-Q06S	20	25	32	56	84	101	157	●	QPMG07T306	6604.2000	1 510 kr
20.5	GHD-205-4D-FC25-Q06S	20.5	25	32	56	87	103	159	●		6604.2050	1 700 kr
21	GHD-210-4D-FC25-Q06S	21	25	32	56	88	105	161	●		6604.2100	1 700 kr
21.5	GHD-215-4D-FC25-Q06S	21.5	25	32	56	90	107	163	●		6604.2150	1 700 kr
22	GHD-220-4D-FC25-Q06S	22	25	32	56	92	109	165	●	QPMG07T306	6604.2200	1 700 kr
22.5	GHD-225-4D-FC25-Q06S	22.5	25	32	56	95	112	168	●		6604.2250	1 760 kr
23	GHD-230-4D-FC25-Q07S	23	25	32	56	99	114	170	●		6604.2300	1 760 kr
23.5	GHD-235-4D-FC25-Q07S	23.5	25	32	56	102	117	173	●		6604.2350	1 760 kr
24	GHD-240-4D-FC25-Q07S	24	25	32	56	101	119	175	●	QPMG07T306	6604.2400	1 760 kr
24.5	GHD-245-4D-FC25-Q07S	24.5	25	32	56	104	122	178	●		6604.2450	1 760 kr
25	GHD-250-4D-FC25-Q07S	25	25	32	56	104	124	180	●		6604.2500	1 760 kr
25.5	GHD-255-4D-FC32-Q07S	25.5	32	40	60	107	126	186	○		6604.2550	1 970 kr
26	GHD-260-4D-FC32-Q07S	26	32	40	60	108	128	188	●	QPMG07T306	6604.2600	1 970 kr
26.5	GHD-265-4D-FC32-Q07S	26.5	32	40	60	110	130	190	○		6604.2650	1 970 kr
27	GHD-270-4D-FC32-Q07S	27	32	40	60	112	132	192	●		6604.2700	1 970 kr
27.5	GHD-275-4D-FC32-Q09S	27.5	32	40	60	113	135	195	○		6604.2750	1 970 kr
28	GHD-280-4D-FC32-Q09S	28	32	40	60	115	137	197	○	QPMG09T308	6604.2800	1 970 kr
28.5	GHD-285-4D-FC32-Q09S	28.5	32	40	60	118	139	199	○		6604.2850	1 970 kr
29	GHD-290-4D-FC32-Q09S	29	32	40	60	120	141	201	●		6604.2900	1 970 kr
29.5	GHD-295-4D-FC32-Q09S	29.5	32	40	60	123	144	204	○		6604.2950	1 970 kr
30	GHD-300-4D-FC32-Q09S	30	32	40	60	125	147	207	●	QPMG09T308	6604.3000	1 970 kr
30.5	GHD-305-4D-FC32-Q09S	30.5	32	40	60	126	148	208	○		6604.3050	1 970 kr
31	GHD-310-4D-FC40-Q09S	31	40	48	70	129	152	222	●		6604.3100	2 180 kr
31.5	GHD-315-4D-FC40-Q09S	31.5	40	48	70	131	154	224	○		6604.3150	2 180 kr
32	GHD-320-4D-FC40-Q09S	32	40	48	70	134	156	226	●	QPMG09T308	6604.3200	2 180 kr
32.5	GHD-325-4D-FC40-Q09S	32.5	40	48	70	137	159	229	○		6604.3250	2 180 kr
33	GHD-330-4D-FC40-Q09S	33	40	48	70	138	161	231	○		6604.3300	2 180 kr

GHDS-4D / GHD-4D

Indexable Drill

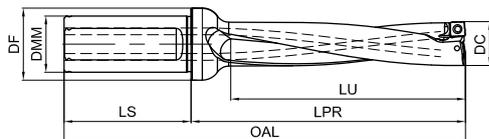


Dia.	Name	Dimension (mm)							Lager	Skær	Art.nr	Pris DKK
		DC	DMM	DF	LS	LU	LPR	OAL				
33.5	GHD-335-4D-FC40-Q11S	33.5	40	48	70	142	163	233	○	QPMG110408	6604.3350	2 180 kr
34	GHD-340-4D-FC40-Q11S	34	40	48	70	142	165	235	○		6604.3400	2 330 kr
34.5	GHD-345-4D-FC40-Q11S	34.5	40	48	70	142	168	238	○		6604.3450	2 330 kr
35	GHD-350-4D-FC40-Q11S	35	40	48	70	146	170	240	○		6604.3500	2 330 kr
35.5	GHD-355-4D-FC40-Q11S	35.5	40	48	70	146	173	243	○		6604.3550	2 330 kr
36	GHD-360-4D-FC40-Q11S	36	40	48	70	150	175	245	○		6604.3600	2 330 kr
36.5	GHD-365-4D-FC40-Q11S	36.5	40	48	70	152	177	247	○		6604.3650	2 330 kr
37	GHD-370-4D-FC40-Q11S	37	40	48	70	154	179	249	○		6604.3700	2 390 kr
37.5	GHD-375-4D-FC40-Q11S	37.5	40	48	70	158	182	252	○		6604.3750	2 390 kr
38	GHD-380-4D-FC40-Q11S	38	40	48	70	157	184	254	●		6604.3800	2 390 kr
38.5	GHD-385-4D-FC40-Q11S	38.5	40	48	70	160	186	256	○		6604.3850	2 390 kr
39	GHD-390-4D-FC40-Q11S	39	40	48	70	165	188	258	●		6604.3900	2 390 kr
39.5	GHD-395-4D-FC40-Q11S	39.5	40	48	70	166	191	261	○		6604.3950	2 390 kr
40	GHD-400-4D-FC40-Q11S	40	40	48	70	164	193	263	○		6604.4000	2 390 kr
40.5	GHD-405-4D-FC40-Q13S	40.5	40	48	70	167	195	265	○		QPMG130408	6604.4050
41	GHD-410-4D-FC40-Q13S	41	40	48	70	169	198	268	○	6604.4100		2 930 kr
41.5	GHD-415-4D-FC40-Q13S	41.5	40	48	70	171	200	270	○	6604.4150		2 930 kr
42	GHD-420-4D-FC40-Q13S	42	40	48	70	174	202	272	○	6604.4200		2 930 kr
42.5	GHD-425-4D-FC40-Q13S	42.5	40	48	70	175	204	274	○	6604.4250		2 930 kr
43	GHD-430-4D-FC40-Q13S	43	40	48	70	177	207	277	○	6604.4300		2 930 kr
43.5	GHD-435-4D-FC40-Q13S	43.5	40	48	70	179	209	279	○	6604.4350		2 930 kr
44	GHD-440-4D-FC40-Q13S	44	40	48	70	181	211	281	○	6604.4400		2 930 kr
44.5	GHD-445-4D-Q13A	44.5	40	60	70	222	180	292	○	6604.4450		2 190 kr
45.0	GHD-450-4D-Q13A	45.0	40	60	70	222	180	292	○	6604.4500		2 190 kr
45.5	GHD-455-4D-Q15A	45.5	40	60	70	227	184	297	○	QPMG150512	6604.4550	2 980 kr
46.0	GHD-460-4D-Q15A	46.0	40	60	70	227	184	297	○		6604.4600	2 980 kr
46.5	GHD-465-4D-Q15A	46.5	40	60	70	231	188	301	○		6604.4650	2 980 kr
47.0	GHD-470-4D-Q15A	47.0	40	60	70	231	188	301	○		6604.4700	2 980 kr
47.5	GHD-475-4D-Q15A	47.5	40	60	70	236	192	306	○		6604.4750	2 980 kr
48.0	GHD-480-4D-Q15A	48.0	40	60	70	236	192	306	○		6604.4800	2 980 kr
48.5	GHD-485-4D-Q15A	48.5	40	60	70	240	196	310	○		6604.4850	2 980 kr
49.0	GHD-490-4D-Q15A	49.0	40	60	70	240	196	310	○		6604.4900	2 980 kr
49.5	GHD-495-4D-Q15A	49.5	40	60	70	245	200	315	○		6604.4950	2 980 kr
50.0	GHD-500-4D-Q15A	50.0	40	60	70	245	200	315	○		6604.5000	2 980 kr
50.5	GHD-505-4D-Q15A	50.5	40	60	70	250	205	320	○	6604.5050	2 980 kr	
51.0	GHD-510-4D-Q15A	51.0	40	60	70	250	205	320	○	6604.5100	2 980 kr	

● Lagerstandard Edeco ○ Ca 2 veckor

GHDS-5D / GHD-5D

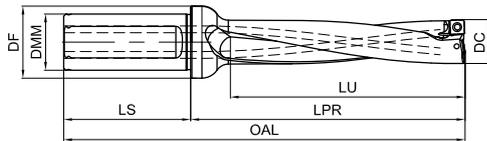
Indexable Drill



Dia.	Name	Dimension (mm)							Lager	Skær	Art.nr	Pris DKK
		DC	DMM	DF	LS	LU	LPR	OAL				
14	GHD-140-5D-FC20-Q04S	14	20	25	50	73	86	136	●	QPMG040204	6605.1400	1 700 kr
14.5	GHD-145-5D-FC20-Q04S	14.5	20	25	50	77	90	140	●		6605.1450	1 700 kr
15	GHD-150-5D-FC20-Q04S	15	20	25	50	79	92	142	●		6605.1500	1 700 kr
15.5	GHD-155-5D-FC20-Q04S	15.5	20	25	50	81	95	145	●		6605.1550	1 700 kr
16	GHD-160-5D-FC20-Q05S	16	20	25	50	83	98	148	○		6605.1600	1 700 kr
16.5	GHD-165-5D-FC20-Q05S	16.5	20	25	50	87	101	151	●		6605.1650	1 700 kr
17	GHD-170-5D-FC25-Q05S	17	25	32	56	90	104	160	●	QPMG050204	6605.1700	1 700 kr
17.5	GHD-175-5D-FC25-Q05S	17.5	25	32	56	93	107	163	●		6605.1750	1 700 kr
18	GHD-180-5D-FC25-Q05S	18	25	32	56	94	109	165	●		6605.1800	1 700 kr
18.5	GHD-185-5D-FC25-Q05S	18.5	25	32	56	97	112	168	●		6605.1850	1 700 kr
19	GHD-190-5D-FC25-Q06S	19	25	32	56	99	114	170	●	QPMG060204	6605.1900	1 700 kr
19.5	GHD-195-5D-FC25-Q06S	19.5	25	32	56	103	118	174	●		6605.1950	1 700 kr
20	GHD-200-5D-FC25-Q06S	20	25	32	56	104	121	177	●		6605.2000	1 700 kr
20.5	GHD-205-5D-FC25-Q06S	20.5	25	32	56	107	124	180	●		6605.2050	1 870 kr
21	GHD-210-5D-FC25-Q06S	21	25	32	56	109	126	182	●		6605.2100	1 870 kr
21.5	GHD-215-5D-FC25-Q06S	21.5	25	32	56	112	129	185	●		6605.2150	1 870 kr
22	GHD-220-5D-FC25-Q06S	22	25	32	56	113	131	187	●	QPMG060204	6605.2200	1 870 kr
22.5	GHD-225-5D-FC25-Q06S	22.5	25	32	56	116	134	190	●		6605.2250	1 930 kr
23	GHD-230-5D-FC32-Q07S	23	32	40	60	120	138	198	●	QPMG07T306	6605.2300	1 930 kr
23.5	GHD-235-5D-FC32-Q07S	23.5	32	40	60	122	140	200	●		6605.2350	1 930 kr
24	GHD-240-5D-FC32-Q07S	24	32	40	60	124	143	203	●		6605.2400	1 930 kr
24.5	GHD-245-5D-FC32-Q07S	24.5	32	40	60	127	146	206	●		6605.2450	1 930 kr
25	GHD-250-5D-FC32-Q07S	25	32	40	60	129	149	209	●		6605.2500	1 930 kr
25.5	GHD-255-5D-FC32-Q07S	25.5	32	40	60	133	153	213	○		6605.2550	2 180 kr
26	GHD-260-5D-FC32-Q07S	26	32	40	60	137	157	217	○	QPMG07T306	6605.2600	2 180 kr
26.5	GHD-265-5D-FC32-Q07S	26.5	32	40	60	138	158	218	○		6605.2650	2 180 kr
27	GHD-270-5D-FC32-Q07S	27	32	40	60	139	159	219	○	QPMG09T308	6605.2700	2 180 kr
27.5	GHD-275-5D-FC32-Q09S	27.5	32	40	60	142	162	222	○		6605.2750	2 180 kr
28	GHD-280-5D-FC32-Q09S	28	32	40	60	143	165	225	●		6605.2800	2 180 kr
28.5	GHD-285-5D-FC32-Q09S	28.5	32	40	60	147	169	229	○		6605.2850	2 180 kr
29	GHD-290-5D-FC32-Q09S	29	32	40	60	150	171	231	●		6605.2900	2 180 kr
29.5	GHD-295-5D-FC32-Q09S	29.5	32	40	60	153	174	234	○		6605.2950	2 180 kr
30	GHD-300-5D-FC32-Q09S	30	32	40	60	155	177	237	●	QPMG09T308	6605.3000	2 180 kr
30.5	GHD-305-5D-FC32-Q09S	30.5	32	40	60	158	180	240	○		6605.3050	2 180 kr
31	GHD-310-5D-FC40-Q09S	31	40	48	70	160	183	253	●		6605.3100	2 390 kr
31.5	GHD-315-5D-FC40-Q09S	31.5	40	48	70	163	186	256	○		6605.3150	2 390 kr
32	GHD-320-5D-FC40-Q09S	32	40	48	70	166	188	258	●		6605.3200	2 390 kr
32.5	GHD-325-5D-FC40-Q09S	32.5	40	48	70	170	192	262	○		6605.3250	2 390 kr
33	GHD-330-5D-FC40-Q09S	33	40	55	70	198	165	268	●	6605.3300	2 390 kr	

GHDS-5D / GHD-5D

Indexable Drill



Dia.	Name	Dimension (mm)							Lager	Skær	Art.nr	Pris DKK
		DC	DMM	DF	LS	LU	LPR	OAL				
33.5	GHD-335-5D-FC40-Q11S	33,5	40	55	70	203	170	273	○	QPMG110408	6605.3350	2 390 kr
34	GHD-340-5D-FC40-Q11S	34	40	55	70	203	170	273	●		6605.3400	2 390 kr
34.5	GHD-345-5D-FC40-Q11S	34,5	40	55	70	209	175	279	○		6605.3450	2 540 kr
35	GHD-350-5D-FC40-Q11S	35	40	55	70	209	175	279	○		6605.3500	2 540 kr
35.5	GHD-355-5D-FC40-Q11S	35,5	40	55	70	215	180	285	○		6605.3550	2 540 kr
36	GHD-360-5D-FC40-Q11S	36	40	55	70	215	180	285	●		6605.3600	2 540 kr
36.5	GHD-365-5D-FC40-Q11S	36,5	40	55	70	221	185	291	○		6605.3650	2 540 kr
37	GHD-370-5D-FC40-Q11S	37	40	55	70	221	185	291	○		6605.3700	2 640 kr
37.5	GHD-375-5D-FC40-Q11S	37,5	40	55	70	227	190	297	○		6605.3750	2 640 kr
38	GHD-380-5D-FC40-Q11S	38	40	55	70	227	190	297	●		6605.3800	2 640 kr
38.5	GHD-385-5D-FC40-Q11S	38,5	40	55	70	232	195	302	○		6605.3850	2 640 kr
39	GHD-390-5D-FC40-Q11S	39	40	55	70	232	195	302	○		6605.3900	2 640 kr
39.5	GHD-395-5D-FC40-Q11S	39,5	40	60	70	238	200	308	○		6605.3950	2 640 kr
40	GHD-400-5D-FC40-Q11S	40	40	60	70	238	200	308	●		6605.4000	2 640 kr
40.5	GHD-405-5D-Q13A	40.5	40	60	70	244	205	314	○		6605.4050	2 700 kr
41.0	GHD-410-5D-Q13A	41.0	40	60	70	244	205	314	○		6605.4100	2 700 kr
41.5	GHD-415-5D-Q13A	41.5	40	60	70	249	210	319	○	6605.4150	2 700 kr	
42.0	GHD-420-5D-Q13A	42.0	40	60	70	249	210	319	○	6605.4200	2 700 kr	
42.5	GHD-425-5D-Q13A	42.5	40	60	70	255	215	325	○	6605.4250	2 700 kr	
43.0	GHD-430-5D-Q13A	43.0	40	60	70	255	215	325	●	6605.4300	2 700 kr	
43.5	GHD-435-5D-Q13A	43.5	40	60	70	260	220	330	○	6605.4350	2 700 kr	
44.0	GHD-440-5D-Q13A	44.0	40	60	70	260	220	330	●	6605.4400	2 700 kr	
44.5	GHD-445-5D-Q13A	44.5	40	60	70	267	225	337	●	6605.4450	2 700 kr	
45.0	GHD-450-5D-Q13A	45.0	40	60	70	267	225	337	●	6605.4500	2 700 kr	
45.5	GHD-455-5D-Q15A	45.5	40	60	70	273	230	343	○	6605.4550	3 680 kr	
46.0	GHD-460-5D-Q15A	46.0	40	60	70	273	230	343	○	6605.4600	3 680 kr	
46.5	GHD-465-5D-Q15A	46.5	40	60	70	278	235	348	○	6605.4650	3 680 kr	
47.0	GHD-470-5D-Q15A	47.0	40	60	70	278	235	348	○	6605.4700	3 680 kr	
47.5	GHD-475-5D-Q15A	47.5	40	60	70	284	240	354	○	6605.4750	3 680 kr	
48.0	GHD-480-5D-Q15A	48.0	40	60	70	284	240	354	○	6605.4800	3 680 kr	
48.5	GHD-485-5D-Q15A	48.5	40	60	70	289	245	359	○	6605.4850	3 680 kr	
49.0	GHD-490-5D-Q15A	49.0	40	60	70	289	245	359	○	6605.4900	3 680 kr	
49.5	GHD-495-5D-Q15A	49.5	40	60	70	295	250	365	○	6605.4950	3 680 kr	
50.0	GHD-500-5D-Q15A	50.0	40	60	70	295	250	365	○	6605.5000	3 680 kr	
50.5	GHD-505-5D-Q15A	50.5	40	60	70	300	255	370	○	6605.5050	3 680 kr	
51.0	GHD-510-5D-Q15A	51.0	40	60	70	300	255	370	○	6605.5100	3 680 kr	

● Lagerstandard Edeco ○ Ca 2 veckor

Plattevalg og anbefalede skæredata



Art.No	Name	Kvalitet	IC	t	r	d1	Bor diameter	Lager	Pris DKK
6603.0010	QPMG040204-DP	GA4230	4,70	2,30	0,40	2,20	14-15,9	●	57 kr
6603.0110	QPMG040204-DP	GH4115	4,70	2,30	0,40	2,20	14-15,9	●	57 kr
6603.0120	QPMG040204-DP	GH4125	4,70	2,30	0,40	2,20	14-15,9	●	57 kr
6603.0012	QPMG040204-DP	GM3220	4,70	2,30	0,40	2,20	14-15,9	●	57 kr
6603.0015	QPMG040204-DP	GS4130	4,70	2,30	0,40	2,20	14-15,9	●	57 kr
6603.0020	QPMG050204-DP	GA4230	5,70	2,50	0,40	2,60	16-18,9	●	61 kr
6603.0022	QPMG050204-DP	GM3220	5,70	2,50	0,40	2,60	16-18,9	●	61 kr
6603.0025	QPMG050204-DP	GS4130	5,70	2,50	0,40	2,60	16-18,9	●	61 kr
6603.0090	QPMG060204-DP	GK4125	6,50	2,50	0,40	2,60	19-22,5	○	65 kr
6603.0030	QPMG060204-DP	GA4230	6,50	2,50	0,40	2,60	19-22,5	●	65 kr
6603.0032	QPMG060204-DP	GM3220	6,50	2,50	0,40	2,60	19-22,5	●	65 kr
6603.0035	QPMG060204-DP	GS4130	6,50	2,50	0,40	2,60	19-22,5	●	65 kr
6603.0040	QPMG07T306-DP	GA4230	7,94	3,20	0,60	2,85	22,6-27,0	●	70 kr
6603.0042	QPMG07T306-DP	GM3220	7,94	3,20	0,60	2,85	22,6-27,0	●	70 kr
6603.0045	QPMG07T306-DP	GS4130	7,94	3,20	0,60	2,85	22,6-27,0	●	70 kr
6603.0050	QPMG09T308-DP	GA4230	9,70	3,50	0,80	3,50	27,1-33,0	○	77 kr
6603.0052	QPMG09T308-DP	GM3220	9,70	3,50	0,80	3,50	27,1-33,0	●	77 kr
6603.0055	QPMG09T308-DP	GS4130	9,70	3,50	0,80	3,50	27,1-33,0	●	77 kr
6603.0060	QPMG110408-DP	GA4230	11,50	4,76	0,80	4,40	33,1-40	●	78 kr
6603.0062	QPMG110408-DP	GM3220	11,50	4,76	0,80	4,40	33,1-40	●	78 kr
6603.0065	QPMG110408-DP	GS4130	11,50	4,76	0,80	4,40	33,1-40	●	78 kr
6603.0070	QPMG130408-DP	GA4230	13,20	4,76	0,80	4,40	40,1-45	●	90 kr
6603.0072	QPMG130408-DP	GM3220	13,20	4,76	0,80	4,40	40,1-45	●	90 kr
6603.0075	QPMG130408-DP	GS4130	13,20	4,76	0,80	4,40	40,1-45	●	90 kr
6603.0080	QPMG150512-DP	GA4230	15,20	5,20	1,20	5,50	45,1-51	●	102 kr
6603.0082	QPMG150512-DP	GM3220	15,20	5,20	1,20	5,50	45,1-51	●	102 kr
6603.0085	QPMG150512-DP	GS4130	15,20	5,20	1,20	5,50	45,1-51	●	102 kr

GA4230: Universal kvalitet for bearbejdning i stål, sejstål, støbejern og rustfri. PVD belagt.

GH4115: For bearbejdning i hærdet materiale. Gode forhold

GH4125: For bearbejdning i lidt intermitterende

GM3220: Førstevalg ved bearbejdning i rustfri

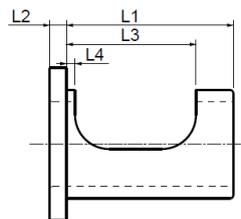
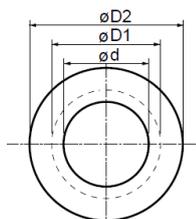
GS4130: Førstevalg ved bearbejdning i superlegeringer. PVD belagt.

Materiale	Hårdhed	Skæremeter Vc m/min	Feed mm/omdr				
			Ø 14.0–22.5	Ø 23.0–27.0	Ø 27.5–33.0	Ø 33.5–40.0	
P	Ulegeret stål	80–170	(240) 160–300	0.04–0.06	0.04–0.06	0.04–0.08	0.04–0.08
	Legeret stål	170–250	(180) 140–220	0.04–0.10	0.04–0.12	0.06–0.16	0.08–0.18
	Højt legeret stål	140–260	(180) 160–250	0.04–0.10	0.04–0.12	0.06–0.16	0.08–0.18
		180–300	(160) 140–200	0.04–0.10	0.04–0.12	0.06–0.16	0.08–0.18
M	180–300	(160) 140–200	0.05–0.08	0.06–0.12	0.08–0.14	0.08–0.16	
	Rustfri (far/mar)	150–270	(180) 140–250	0.04–0.10	0.06–0.12	0.06–0.14	0.06–0.16
	Rustfri Austenitic	150–270	(180) 150–250	0.04–0.10	0.06–0.12	0.06–0.14	0.06–0.16
K	Smedet støbejern	150–230	(180) 120–220	0.04–0.10	0.06–0.14	0.06–0.16	0.08–0.20
	Grå støbejern	150–230	(200) 160–250	0.04–0.10	0.06–0.14	0.06–0.16	0.08–0.20
	Nodulært støbejern	160–260	(180) 150–220	0.04–0.12	0.06–0.16	0.08–0.18	0.08–0.20
S	Superlegeringer	130–400	(50) 30–80	0.04–0.06	0.04–0.08	0.04–0.10	0.06–0.12
	Titanlegeringer	130–400	(50) 30–60	0.04–0.08	0.04–0.10	0.06–0.12	0.08–0.11
H	Hærdet stål	400–	(45) 30–60	0.04–0.08	0.04–0.10	0.06–0.12	0.08–0.14

Reservedeler

							
Vendeskær	Skrue			Nyckel			N-m moment
	Artikelnr	Name	Pris DKK	Artikelnr	Benämning	Pris DKK	
QPMG040204	65.02704K	SKÆRESKRUE SI60M2X4,3	20,00	PTT06PK	Nyckel TT06P	20 kr	0.6
QPMG050204	65.03107K	SKÆRESKRUE SI60M2,2X5	20,00	PTT07PK	Nyckel TT07P	20 kr	0.8
QPMG060204	65.03107K	SKÆRESKRUE SI60M2,2X5	20,00	PTT07PK	Nyckel TT07P	20 kr	0.8
QPMG07T306	65.03509K	SKÆRESKRUE SI60M2,5X6,5	20,00	PTT08PK	Nyckel TT08P	20 kr	0.8
QPMG09T308	65.04210K	SKÆRESKRUE SI60M3X7,2	20,00	PTT09PK	Nyckel TT09P	20 kr	1.2
QPMG110408	65.05510K	SKÆRESKRUE SI60M4X9	20,00	PTT15PK	Nyckel TT15P	20 kr	2.0
QPMG130408	65.05510K	SKÆRESKRUE SI60M4X9	20,00	PTT15PK	Nyckel TT15P	20 kr	2.0
QPMG150512	65.07212K	SKÆRESKRUE SI60M5X14	20,00	PTT20PK	Nyckel TT20P	20 kr	2.5

Excentrisk bøsning



Art.No	Type	Dimension							Intervall	Lager	Pris DKK
		$\varnothing d$	$\varnothing D1$	$\varnothing D2$	L1	L2	L3	L4			
65.PES2025AHB	ES2025A	20	25	40	45	5	36	3.0	-0.2 - +0.4	●	815 kr
65.PES2532AHB	ES2532A	25	32	50	48	5	38	2.5		●	815 kr
65.PES3240AHB	ES3240A	32	40	60	55	5	43	2.5		●	815 kr
65.PES4050AHB	ES4050A	40	50	70	65	5	49	3.0		●	815 kr

Forhandler: