

# EDECO

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Parting  
&  
Grooving



## Parting and Grooving Tools





# Overview of Parting and Grooving Inserts

Shape	Geometry	Application	Width	Page
	MT	Medium Turning	2.0-8.0 (mm)	3
	MR	Medium Profiling	2.0-8.0 (mm)	3
	FG	Precision Grooving	3.0-6.0 (mm)	4
	OR	Precision Profiling	3.0-6.0 (mm)	4
	GB	Precision Grooving	0.5-4.3 (mm)	4

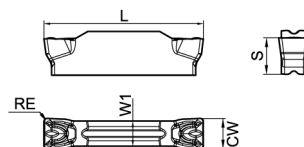
## Spare parts

Insert screw		
		Pris DKK/st
		
6590.0210	SCREW SI60M035120-05310	10,70
6590.0240	SCREW SI60M050120-07217	8,10
6590.0550	SCREW 6590.0550	8,60
6590.0560	SCREW 6590.0560	8,60
6590.0570	SCREW 6590.0570	8,60
6590.0580	SCREW 6590.0580	8,60

Wrench		
		Pris DKK kr/st
		
6590.0300	KEY 6590.0300	7,10
6590.0470	KEY TT15P	8,00
6590.0480	KEY TT20P	12,50
6590.0590	KEY 6590.0590	9,70

# MT

## Medium Turning Inserts

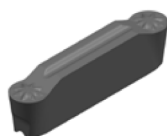
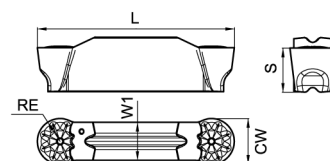


Item no	Name	Dimensions					Pris DKKst
		CW±0.05	RE±0.05	L	W1	S	
6505.0080	GKD2002-MT-GA4230	2.0	0.2	16.0	1.2	3.5	55,00
6505.0090	GKD2002-MT-GK1115	2.0	0.2	16.0	1.2	3.5	55,00
6505.0100	GKD2002-MT-GP1225	2.0	0.2	16.0	1.2	3.5	55,00
6505.0110	GKD2502-MT-GA4230	2.5	0.2	18.5	2.0	3.85	56,00
6505.0120	GKD2502-MT-GK1115	2.5	0.2	18.5	2.0	3.85	56,00
6505.0130	GKD2502-MT-GP1225	2.5	0.2	18.5	2.0	3.85	56,00
6505.0140	GKD3004-MT-GA4230	3.0	0.4	21.2	2.35	4.8	59,00
6405.0060	GKD3004-MT-GK1115	3.0	0.4	21.2	2.35	4.8	59,00
6405.0070	GKD3004-MT-GP1225	3.0	0.4	21.2	2.35	4.8	59,00
6505.0150	GKD4004-MT-GA4230	4.0	0.4	21.0	3.3	4.8	64,50
6405.0040	GKD4004-MT-GK1115	4.0	0.4	21.0	3.3	4.8	64,50
6505.0160	GKD4004-MT-GP1225	4.0	0.4	21.0	3.3	4.8	64,50
6505.0170	GKD5004-MT-GA4230	5.0	0.4	26.0	4.1	5.8	78,50
6405.0002	GKD5004-MT-GK1115	5.0	0.4	26.0	4.1	5.8	78,50
6505.0180	GKD5004-MT-GP1225	5.0	0.4	26.0	4.1	5.8	78,50
6505.0190	GKD5008-MT-GA4230	5.0	0.8	26.0	4.1	5.8	78,50
6405.0005	GKD5008-MT-GK1115	5.0	0.8	26.0	4.1	5.8	78,50
6405.0007	GKD5008-MT-GP1225	5.0	0.8	26.0	4.1	5.8	78,50
6505.0200	GKD6004-MT-GA4230	6.0	0.4	26.0	5.0	5.8	97,00
6190.0010	GKD6004-MT-GK1115	6.0	0.4	26.0	5.0	5.8	97,00
6505.0210	GKD6004-MT-GP1225	6.0	0.4	26.0	5.0	5.8	97,00
6505.0220	GKD6008-MT-GA4230	6.0	0.8	26.0	5.0	5.8	97,00
6405.0010	GKD6008-MT-GK1115	6.0	0.8	26.0	5.0	5.8	97,00
6405.0030	GKD8008-MT-GK1115	8.0	0.8	31.0	6.0	6.5	180,00

For holders see page 5–8.

# MR

## Medium Profiling Inserts

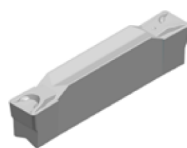
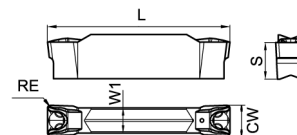


Item no	Name	Dimensions					Pris DKKst
		CW±0.05	RE±0.05	L	W1	S	
6410.0250	GKD2010-MR-GA4230	2.0	1.0	16.0	1.2	3.5	55,00
6404.0010	GKD2010-MR-GK1115	2.0	1.0	16.0	1.2	3.5	55,00
6404.0070	GKD3015-MR-GA4230	3.0	1.5	21.2	2.35	4.8	59,00
6404.0020	GKD3015-MR-GK1115	3.0	1.5	21.2	2.35	4.8	59,00
6404.0080	GKD4020-MR-GA4230	4.0	2.0	21.0	3.3	4.8	64,50
6404.0030	GKD4020-MR-GK1115	4.0	2.0	21.0	3.3	4.8	64,50
6404.0090	GKD4020-MR-GP1105	4.0	2.0	21.0	3.3	4.8	64,50
6404.0100	GKD5025-MR-GA4230	5.0	2.5	26.0	4.1	5.8	78,50
6404.0040	GKD5025-MR-GK1115	5.0	2.5	26.0	4.1	5.8	78,50
6404.0110	GKD6030-MR-GA4230	6.0	3.0	26.0	5.0	5.8	97,00
6404.0050	GKD6030-MR-GK1115	6.0	3.0	26.0	5.0	5.8	97,00

For holders see page 5–8.

# FG

## Precision Grooving Inserts

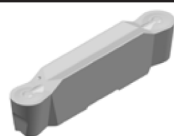
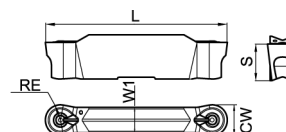


Item no	Name	Dimensions					Pris DKKst
		CW±0.02	RE±0.05	L	W1	S	
6563.0010	GZD3002-FG-GS3125	3.0	0.2	20.4	2.3	4.6	98,50
6410.0180	GZD3004-FG-GS3125	3.0	0.4	20.4	2.3	4.6	98,50
6410.0190	GZD4004-FG-GS3125	4.0	0.4	24.0	3.3	4.8	108,00
6410.0200	GZD4004-FG-GS9125	4.0	0.4	24.0	3.3	4.8	68,50
6410.0210	GZD5004-FG-GS3125	5.0	0.2	24.0	3.3	4.8	131,00
6410.0220	GZD6002-FG-GS9125	6.0	0.2	26.0	4.2	4.8	113,00
6410.0230	GZD6004-FG-GS3125	6.0	0.4	26.0	4.2	4.8	162,00
6410.0240	GZD6004-FG-GS9125	6.0	0.4	26.0	4.2	4.8	113,00

For holders see page 9.

# OR

## Precision Grooving Inserts

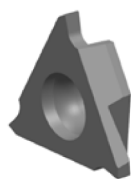
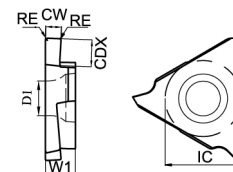


Item no	Name	Dimensions					Pris DKKst
		CW±0.02	RE±0.05	L	W1	S	
6563.0015	GZD3015-OR-GS3115	3.0	1.5	21.0	2.3	4.6	147,00
6563.0030	GZD4020-OR-GS3115	4.0	2.0	24.0	3.3	4.8	147,00

For holders see page 9.

# GB

## Precision Grooving Inserts

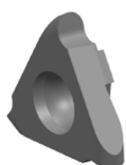
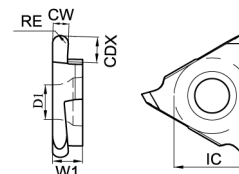


Item no	Name	Dimensions						Pris DKKst
		CW±0.025	CDX	RE	IC	W1	D1	
6410.0010	GB3050R-005-GA4230	0.50	1.0	0.05	9.525	3.18	4.4	124,00
6410.0020	GB3075R-010-GA4230	0.75	2.0	0.1	9.525	3.18	4.4	124,00
6410.0030	GB3100R-005-GA4230	1.00	2.0	0.05	9.525	3.18	4.4	124,00
6410.0040	GB3125R-010-GA4230	1.25	2.0	0.1	9.525	3.18	4.4	124,00
6410.0050	GB3140L-020-GA4230	1.40	2.0	0.2	9.525	3.18	4.4	124,00
6410.0060	GB3150R-020-GA4230	1.50	2.0	0.2	9.525	3.18	4.4	124,00
6410.0070	GB3150L-020-GA4230	1.50	2.0	0.2	9.525	3.18	4.4	124,00
6410.0080	GB3250L-020-GA4230	2.50	2.5	0.2	9.525	3.18	4.4	124,00
6410.0090	GB4150R-010-GA4230	1.50	3.5	0.1	12.7	4.76	5.5	152,00
6410.0100	GB4150R-020-GA4230	1.50	3.5	0.2	12.7	4.76	5.5	152,00
6410.0110	GB4200R-020-GA4230	2.00	3.5	0.2	12.7	4.76	5.5	152,00
6410.0120	GB4200L-020-GA4230	2.00	3.5	0.2	12.7	4.76	5.5	152,00
6410.0130	GB4200R-030-GA4230	2.00	3.5	0.3	12.7	4.76	5.5	152,00
6410.0140	GB4220R-030-GA4230	2.20	4.0	0.3	12.7	4.76	5.5	152,00
6410.0150	GB4300R-030-GA4230	3.00	4.0	0.3	12.7	4.76	5.5	152,00
6410.0160	GB4300L-030-GA4230	3.00	4.0	0.3	12.7	4.76	5.5	152,00

For holders see page 10.

# GBR

## Precision Profiling Inserts

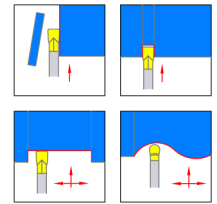
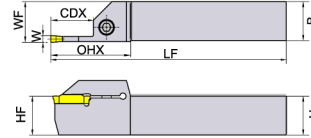
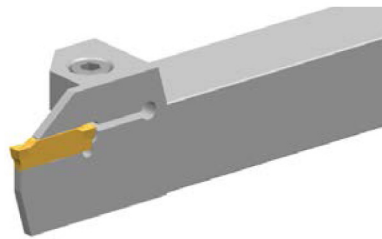


Item no	Name	Dimensions						Pris DKKst
		CW±0.025	CDX	RE	IC	W1	D1	
6410.0170	GBR4150R-075-GA4230	1.50	3.5	0.75	12.7	4.76	5.5	183,00



For holders see page 10.

# External Holders for Parting and Grooving

GK Series

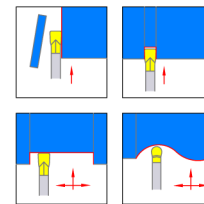
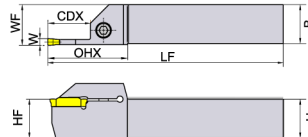
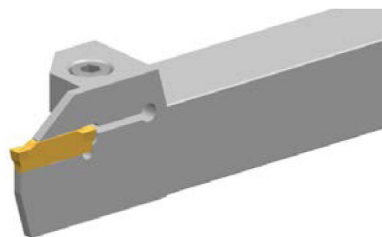


The picture is Right Hand holder



Item no	Name	Dimensions						Pris DKKst	Insert	Screw	Wrench
		W	CDX	H=HF	B	LF	WF				
6570.0390	GKER1616-2T14	2.0	14	16	16	100	17	197,00	GKD20...	6590.0550	6590.0300
6570.0400	GKER2020-2T14	2.0	14	20	20	125	21	210,00	GKD20...	6590.0560	6590.0300
6570.0410	GKER2525-2T14	2.0	14	25	25	150	26	235,00	GKD20...	6590.0570	6590.0590
6570.0420	GKER1616-2.5T16	2.5	16	16	16	100	17	197,00	GKD25...	6590.0550	6590.0300
6570.0430	GKER2020-2.5T16	2.5	16	20	20	125	21	210,00	GKD25...	6590.0560	6590.0300
6570.0440	GKER2525-2.5T16	2.5	16	25	25	150	26	235,00	GKD25...	6590.0570	6590.0590
6570.0450	GKER1616-3T18	3.0	18	16	16	100	17	197,00	GKD30...	6590.0550	6590.0300
6570.0460	GKER1616-3T10	3.0	10	16	16	100	17	197,00	GKD30...	6590.0560	6590.0300
6570.0470	GKER2020-3T18	3.0	18	20	20	125	21	210,00	GKD30...	6590.0560	6590.0300
6570.0480	GKER2020-3T10	3.0	10	20	20	125	21	210,00	GKD30...	6590.0560	6590.0300
6450.0170	GKER2525-3T18	3.0	18	25	25	150	26	235,00	GKD30...	6590.0570	6590.0590
6570.0490	GKER2525-3T10	3.0	10	25	25	150	26	235,00	GKD30...	6590.0570	6590.0590
6570.0500	GKER3225-3T18	3.0	18	32	25	170	26	398,00	GKD30...	6590.0570	6590.0590
6570.0510	GKER3232-3T18	3.0	18	32	32	170	33	398,00	GKD30...	6590.0570	6590.0590
6570.0520	GKER2020-4T18	4.0	18	20	20	125	21	210,00	GKD40...	6590.0560	6590.0300
6570.0530	GKER2020-4T10	4.0	10	20	20	125	21	210,00	GKD40...	6590.0560	6590.0300
6450.0050	GKER2525-4T18	4.0	18	25	25	150	26	235,00	GKD40...	6590.0570	6590.0590
6570.0540	GKER2525-4T10	4.0	10	25	25	150	26	235,00	GKD40...	6590.0570	6590.0590
6570.0550	GKER3225-4T18	4.0	18	32	25	170	26	398,00	GKD40...	6590.0570	6590.0590
6570.0560	GKER3232-4T18	4.0	18	32	32	170	33	398,00	GKD40...	6590.0570	6590.0590
6570.0570	GKER2020-5T23	5.0	23	20	20	125	21	210,00	GKD50...	6590.0560	6590.0300
6570.0580	GKER2525-5T23	5.0	23	25	25	150	26	235,00	GKD50...	6590.0570	6590.0590
6570.0590	GKER2525-5T15	5.0	15	25	25	150	26	235,00	GKD50...	6590.0570	6590.0590
6570.0600	GKER3225-5T23	5.0	23	32	25	170	26	398,00	GKD50...	6590.0570	6590.0590
6570.0610	GKER3232-5T23	5.0	23	32	32	170	33	398,00	GKD50...	6590.0570	6590.0590
6570.0620	GKER3232-5T15	5.0	15	32	32	170	33	398,00	GKD50...	6590.0570	6590.0590
6570.0630	GKER2020-6T23	6.0	23	20	20	125	21	210,00	GKD60...	6590.0560	6590.0300
6450.0130	GKER2525-6T23	6.0	23	25	25	150	26	235,00	GKD60...	6590.0570	6590.0590
6450.0100	GKER2525-6T15	6.0	15	25	25	150	26	235,00	GKD60...	6590.0570	6590.0590
6570.0640	GKER3225-6T23	6.0	23	32	25	170	26	398,00	GKD60...	6590.0570	6590.0590
6450.0140	GKER3232-6T23	6.0	23	32	32	170	33	398,00	GKD60...	6590.0570	6590.0590
6570.0650	GKER2525-8T28	8.0	28	25	25	150	26.5	235,00	GKD80...	6590.0570	6590.0590
6570.0660	GKER3232-8T28	8.0	28	32	32	170	33.5	398,00	GKD80...	6590.0570	6590.0590

# External Holders for Parting and Grooving

GK Series

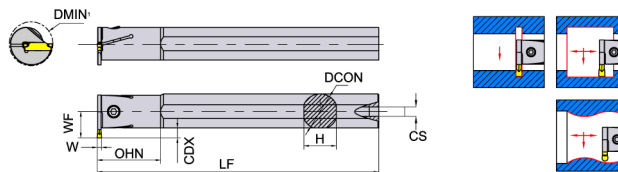
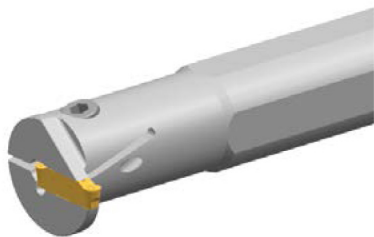


The picture is Right Hand holder



Item no	Name	Dimensions						Pris DKKst	Insert	Screw	Wrench
		W	CDX	H=HF	B	LF	WF				
6570.0180	GKEL1616-2T14	2.0	14	16	16	100	17	197,00	GKD20...	6590.0550	6590.0300
6570.0190	GKEL2020-2T14	2.0	14	20	20	125	21	210,00	GKD20...	6590.0560	6590.0300
6570.0200	GKEL2525-2T14	2.0	14	25	25	150	26	235,00	GKD20...	6590.0570	6590.0590
6570.0210	GKEL2020-2.5T16	2.5	16	20	20	125	21	210,00	GKD25...	6590.0560	6590.0300
6570.0220	GKEL2525-2.5T16	2.5	16	25	25	150	26	235,00	GKD25...	6590.0570	6590.0590
6570.0230	GKEL1616-3T18	3.0	18	16	16	100	17	197,00	GKD30...	6590.0550	6590.0300
6570.0240	GKEL2020-3T18	3.0	18	20	20	125	21	210,00	GKD30...	6590.0560	6590.0300
6570.0250	GKEL2020-3T10	3.0	10	20	20	125	21	210,00	GKD30...	6590.0560	6590.0300
6450.0160	GKEL2525-3T18	3.0	18	25	25	150	26	235,00	GKD30...	6590.0570	6590.0590
6570.0260	GKEL2525-3T10	3.0	10	25	25	150	26	235,00	GKD30...	6590.0570	6590.0590
6570.0270	GKEL3225-3T18	3.0	18	32	25	170	26	398,00	GKD30...	6590.0570	6590.0590
6450.0150	GKEL3232-3T18	3.0	18	32	32	170	33	398,00	GKD30...	6590.0570	6590.0590
6570.0280	GKEL2020-4T18	4.0	18	20	20	125	21	210,00	GKD40...	6590.0560	6590.0300
6570.0290	GKEL2020-4T10	4.0	10	20	20	125	21	210,00	GKD40...	6590.0560	6590.0300
6450.0060	GKEL2525-4T18	4.0	18	25	25	150	26	235,00	GKD40...	6590.0570	6590.0590
6570.0300	GKEL2525-4T10	4.0	10	25	25	150	26	235,00	GKD40...	6590.0570	6590.0590
6570.0310	GKEL3225-4T18	4.0	18	32	25	170	26	398,00	GKD40...	6590.0570	6590.0590
6570.0320	GKEL3232-4T18	4.0	18	32	32	170	33	398,00	GKD40...	6590.0570	6590.0590
6570.0330	GKEL2020-5T23	5.0	23	20	20	125	21	210,00	GKD50...	6590.0560	6590.0300
6450.0010	GKEL2525-5T23	5.0	23	25	25	150	26	235,00	GKD50...	6590.0570	6590.0590
6570.0340	GKEL2525-5T15	5.0	15	25	25	150	26	235,00	GKD50...	6590.0570	6590.0590
6570.0350	GKEL3225-5T23	5.0	23	32	25	170	26	398,00	GKD50...	6590.0570	6590.0590
6450.0020	GKEL3232-5T23	5.0	23	32	32	170	33	398,00	GKD50...	6590.0570	6590.0590
6570.0360	GKEL3232-5T15	5.0	15	32	32	170	33	398,00	GKD50...	6590.0570	6590.0590
6450.0120	GKEL2525-6T23	6.0	23	25	25	150	26	235,00	GKD60...	6590.0570	6590.0590
6450.0090	GKEL2525-6T15	6.0	15	25	25	150	26	235,00	GKD60...	6590.0570	6590.0590
6570.0370	GKEL3225-6T23	6.0	23	32	25	170	26	398,00	GKD60...	6590.0570	6590.0590
6570.0380	GKEL3232-6T23	6.0	23	32	32	170	33	398,00	GKD60...	6590.0570	6590.0590

# Internal Holders for Grooving

GK Series

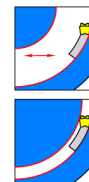
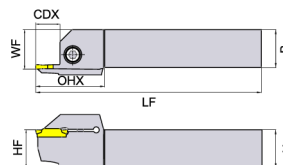
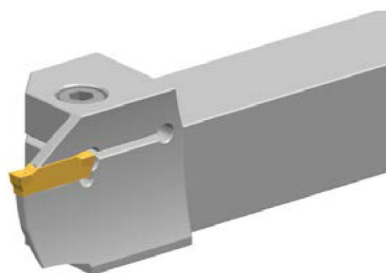


The picture is Right Hand holder



Item no	Name	Dimensions								Pris DKKst	Insert	Screw	Wrench
		W	CDX	DMIN1	DCON	WF	LF	OHN	H				
6570.1140	GKIR2016-2T04	2.0	4	20	16	12	125	35	15	228,00	GKD20...	6590.0560	6590.0300
6570.1150	GKIR2520-2T05	2.0	5	25	20	14.5	150	45	18	242,00	GKD20...	6590.0560	6590.0300
6570.1160	GKIR2925-2T05	2.0	5	29	25	17	200	45	23	284,00	GKD20...	6590.0570	6590.0590
6570.1170	GKIR2520-2.5T05	2.5	5	25	20	14.5	150	45	18	242,00	GKD25...	6590.0570	6590.0590
6570.1180	GKIR2925-2.5T05	2.5	5	29	25	17	200	45	23	284,00	GKD25...	6590.0570	6590.0590
6570.1190	GKIR2520-3T06	3.0	6	25	20	15.5	150	45	18	242,00	GKD30...	6590.0570	6590.0590
6570.1200	GKIR3125-3T06	3.0	6	31	25	18.5	200	45	23	284,00	GKD30...	6590.0570	6590.0590
6570.1210	GKIR3732-3T06	3.0	6	37	32	21.5	250	65	30	413,00	GKD30...	6590.0560	6590.0300
6570.1220	GKIR2520-4T06	4.0	6	25	20	15.5	150	45	18	242,00	GKD40...	6590.0560	6590.0300
6570.1230	GKIR3125-4T06	4.0	6	31	25	18.5	200	45	23	284,00	GKD40...	6590.0570	6590.0590
6570.1240	GKIR3732-4T06	4.0	6	37	32	21.5	250	65	30	413,00	GKD40...	6590.0570	6590.0590
6570.1250	GKIR3125-5T08	5.0	8	31	25	19.5	200	45	23	284,00	GKD50...	6590.0570	6590.0590
6570.1260	GKIR3732-5T08	5.0	8	37	32	21.5	250	65	30	413,00	GKD50...	6590.0570	6590.0590
6570.1270	GKIR3125-6T08	6.0	8	31	25	19.5	200	45	23	284,00	GKD60...	6590.0570	6590.0590
6570.1280	GKIR3732-6T08	6.0	8	37	32	21.5	250	65	30	413,00	GKD60...	6590.0570	6590.0590
6570.1290	GKIL2016-2T04	2.0	4	20	16	12	125	35	15	228,00	GKD20...	6590.0560	6590.0300
6570.1300	GKIL2520-2T05	2.0	5	25	20	14.5	150	45	18	242,00	GKD20...	6590.0560	6590.0300
6570.1310	GKIL2925-2T05	2.0	5	29	25	17	200	45	23	284,00	GKD20...	6590.0570	6590.0590
6570.1320	GKIL2925-2.5T05	2.5	5	29	25	17	200	45	23	284,00	GKD25...	6590.0570	6590.0590
6570.1330	GKIL2520-3T06	3.0	6	25	20	15.5	150	45	18	242,00	GKD30...	6590.0570	6590.0590
6570.1340	GKIL3125-3T06	3.0	6	31	25	18.5	200	45	23	284,00	GKD30...	6590.0570	6590.0590
6570.1350	GKIL3732-3T06	3.0	6	37	32	21.5	250	65	30	413,00	GKD30...	6590.0560	6590.0300
6570.1360	GKIL2520-4T06	4.0	6	25	20	15.5	150	45	18	242,00	GKD40...	6590.0560	6590.0300
6570.1370	GKIL3125-4T06	4.0	6	31	25	18.5	200	45	23	284,00	GKD40...	6590.0570	6590.0590
6570.1380	GKIL3732-4T06	4.0	6	37	32	21.5	250	65	30	284,00	GKD40...	6590.0570	6590.0590
6570.1390	GKIL3125-5T08	5.0	8	31	25	19.5	200	45	23	413,00	GKD50...	6590.0570	6590.0590
6570.1130	GKIL3732-6T08	6.0	8	37	32	21.5	250	65	30	413,00	GKD60...	6590.0570	6590.0590

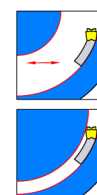
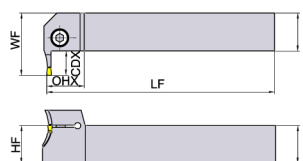
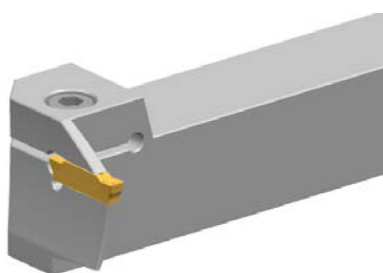
# Face Grooving Holders-Horizontal

GK Series





The picture is Right Hand holder

Item no	Name	Dimensions							Pris DKKst	Insert	Screw	Wrench
		H=HF	B	LF	WF	CDX	DMIN1	DMAX1				
6570.0030	GKFR2525-2T12D90	25	25	150	26	12	90	150	382,00	GKD20...	6590.0570	6590.0590
6570.0040	GKFR2525-3T15D68	25	25	150	26	15	68	100	382,00	GKD30...	6590.0570	6590.0590
6451.0010	GKFR2525-3T15D90	25	25	150	26	15	90	160	382,00	GKD30...	6590.0570	6590.0590
6570.0050	GKFR2020-4T15D62	20	20	150	26	15	62	120	351,00	GKD40...	6590.0570	6590.0590
6570.0060	GKFR2525-4T15D62	25	25	150	26	15	62	120	382,00	GKD40...	6590.0570	6590.0590
6570.0070	GKFR2525-4T15D112	25	25	150	26	15	112	200	382,00	GKD40...	6590.0570	6590.0590
6570.0080	PGKFL2525T10D150DA	25	25	150	26	10	150	300	382,00	GKD50...	6590.0570	6590.0590
6570.0090	GKFR2525-6T25D88	25	25	150	26	25	88	180	382,00	GKD60...	6590.0570	6590.0590
6570.0100	GKFL2525-4T15D62	25	25	150	26	15	62	120	382,00	GKD40...	6590.0570	6590.0590
6570.0110	GKFL2525-4T15D112	25	25	150	26	15	112	200	382,00	GKD40...	6590.0570	6590.0590
6570.0120	GKFL2525-6T25D88	25	25	150	26	25	88	180	382,00	GKD60...	6590.0570	6590.0590



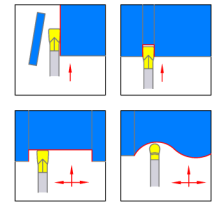
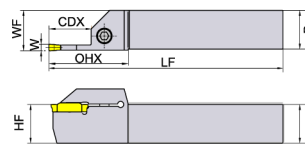
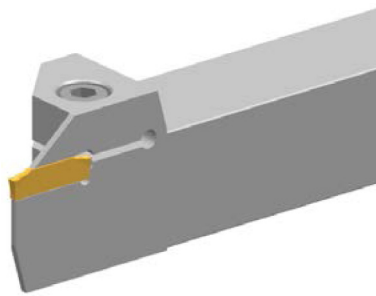
The picture is Right Hand holder

Item no	Name	Dimensions							Pris DKKst	Insert	Screw	Wrench
		H=HF	B	LF	WF	CDX	DMIN1	DMAX1				
6570.0130	GKFPR2525-4T15D60	25	25	150	26	15	75	100	470,00	GKD40...	6590.0570	6590.0590
6570.0140	GKFPR2525-4T15D112	25	25	150	26	15	90	150	470,00	GKD40...	6590.0570	6590.0590
6570.0150	GKFPL2525-4T15D60	25	25	150	26	15	75	100	470,00	GKD40...	6590.0570	6590.0590
6570.0160	GKFPL2525-4T15D112	25	25	150	26	15	90	150	470,00	GKD40...	6590.0570	6590.0590





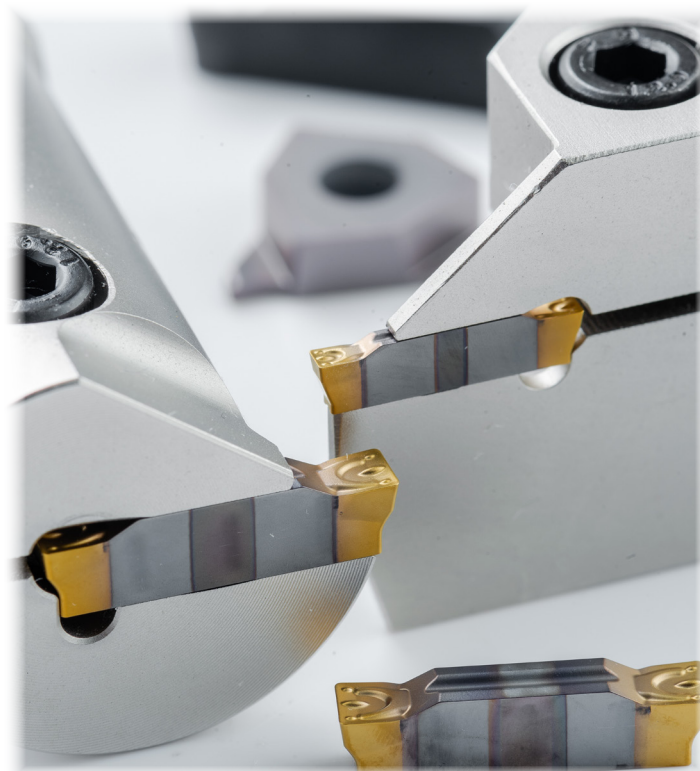
# External Holders for Parting, Grooving, Turning and Profiling

GZ Series



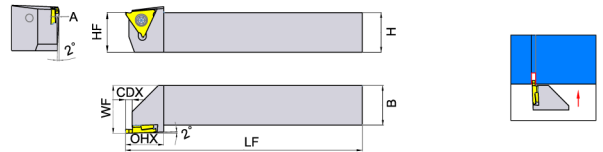
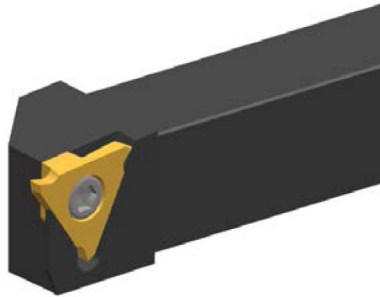
The picture is Right Hand holder

Item no	Name	Dimensions						Pris DKKst	Insert	Screw	Wrench
		W	CDX	H=HF	B	LF	WF				
6543.0010	GZER2020-3T20	3.0	20	20	20	125	21	210,00	GZD30...	6590.0560	6590.0300
6543.0020	GZER2525-3T20	3.0	20	25	25	150	26	235,00	GZD30...	6590.0570	6590.0590
6543.0030	GZER2020-4T25	4.0-5.0	25	20	20	125	21	210,00	GZD40...	6590.0560	6590.0300
6543.0050	GZER25254T20	4.0-5.0	20	25	25	150	26	235,00	GZD40...	6590.0560	6590.0300
6543.0070	GZER2525-4T25	4.0-5.0	25	25	25	150	26	235,00	GZD40...	6590.0570	6590.0590
6543.0090	GZER3225-4T25	4.0-5.0	25	32	25	170	26	398,00	GZD40...	6590.0570	6590.0590
6543.0110	GZER2525-6T32	6.0	32	25	25	150	26	235,00	GZD60...	6590.0580	6590.0590
6543.0120	GZEL2020-3T20	3.0	20	20	20	125	21	210,00	GZD30...	6590.0560	6590.0300
6543.0130	GZEL2525-3T20	3.0	20	25	25	150	26	235,00	GZD30...	6590.0570	6590.0590
6543.0150	GZEL2525-4T25	4.0-5.0	25	25	25	150	26.5	235,00	GZD50...	6590.0570	6590.0590
6543.0170	GZEL3225-4T25	4.0-5.0	25	32	25	170	26.5	398,00	GZD50...	6590.0570	6590.0590
6543.0180	GZEL2525-6T32	6.0	32	25	25	150	26	235,00	GZD60...	6590.0580	6590.0590



# External Holders for Grooving

GB Series

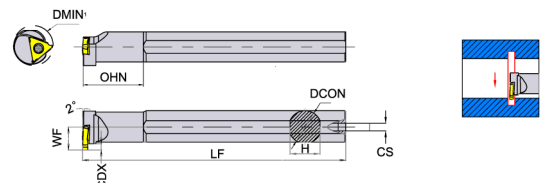


The picture is Right Hand Holder

Item no	Name	Dimensions						Pris DKKst	Insert	Screw	Wrench
		H=HF	B	LF	WF	A	CDX				
6570.1010	GBER2020K3	20	20	125	25	—	2.5	331,00	GB3...	6590.0210	6590.0470
6570.1020	GBER2525M3	25	25	150	30	—	2.5	404,00	GB3...	6590.0210	6590.0470
6570.1030	GBER2020K4-15	20	20	125	25	1.0	4.0	331,00	GB4... (1.0≤W<2.5)	6590.0240	6590.0480
6570.1040	GBER2525M4-15	25	25	150	30	1.0	4.0	404,00	GB4... (1.0≤W<2.5)	6590.0240	6590.0480
6570.1050	GBER2020K4-25	20	20	125	25	2.0	4.5	331,00	GB4... (2.5≤W<3.3)	6590.0240	6590.0480
6570.1060	GBER2525M4-35	25	25	150	30	3.0	5.5	404,00	GB4... (3.3≤W<4.8)	6590.0240	6590.0480
6570.1070	GBEL2525M3	25	25	150	30	—	2.5	404,00	GB3...	6590.0210	6590.0470
6570.1080	GBEL2020K4-15	20	20	125	25	1.0	4.0	331,00	GB4... (1.0≤W<2.5)	6590.0240	6590.0480
6570.1090	GBEL2525M4-15	25	25	150	30	1.0	4.0	404,00	GB4... (1.0≤W<2.5)	6590.0240	6590.0480

# Internal Bars for Grooving

GB Series



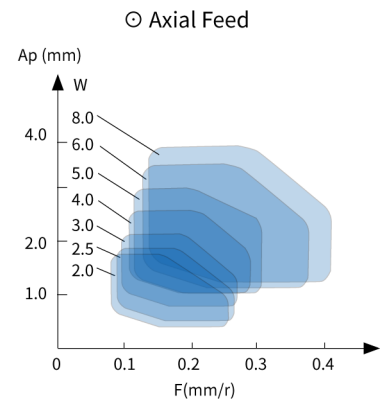
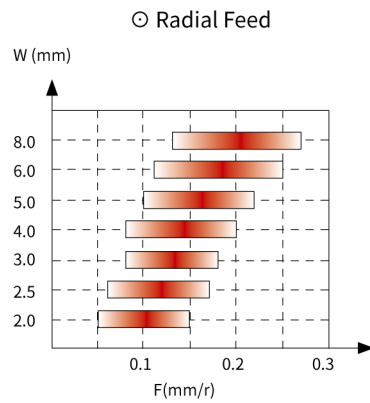
The picture is Right Hand Holder

Item no	Name	Dimensions						Pris DKKst	Insert	Screw	Wrench
		DMIN1	DCON	H	LF	WF	CDX				
6570.1100	GBIR2620Q3	26	20	18	180	13	3	380,00	GB3...	6590.0210	6590.0470
6570.1110	GBIR3525R4	35	25	23	200	17.5	4.5	466,00	GB4...	6590.0240	6590.0480
6570.1120	GBIL3525R4	35	25	23	200	17.5	4.5	466,00	GB4...	6590.0240	6590.0480

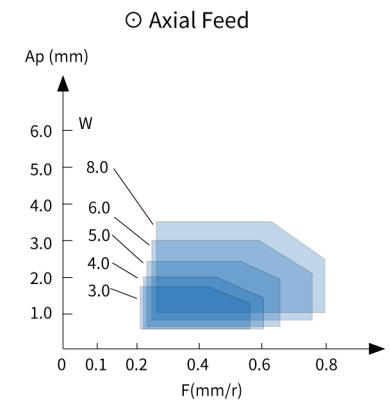
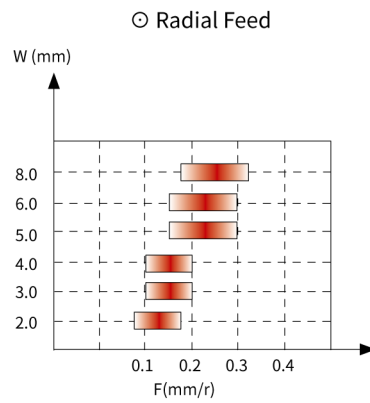
# Recommended Cutting Datas

Recommended feeds

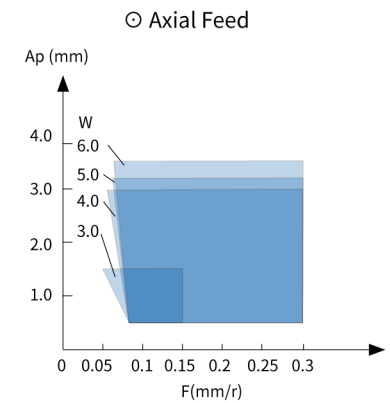
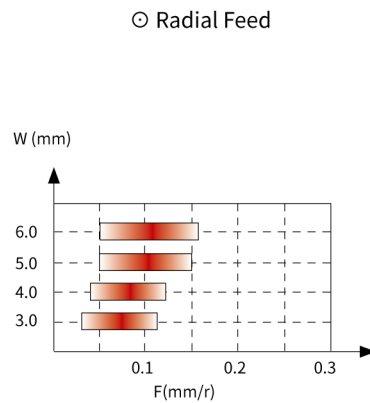
**MT**



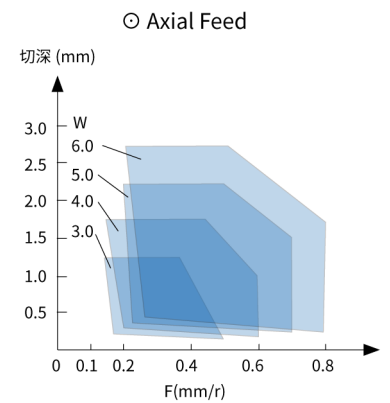
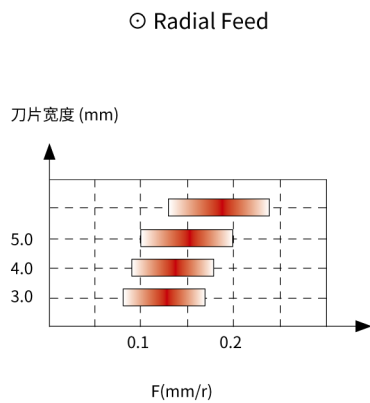
**MR**



**FG**



**OG**



# Recommended Cutting Datas

Recommended feeds

## GB

ISO	Workpiece Material	Feed (mm/r)				
		Width (mm)				
		0.5-1.0	1.0-2.0	2.5-3.0	3.3-4.0	4.0-4.3
<b>P</b>	Carbon Steel	①.0.03~0.08	①.0.04~0.09 ②.0.04~0.09	①.0.05~0.10 ②.0.05~0.10	①.0.05~0.12 ②.0.05~0.10	①.0.05~0.12 ②.0.05~0.10
	Alloy Steel	①.0.03~0.07	①.0.04~0.08 ②.0.04~0.08	①.0.05~0.90 ②.0.05~0.90	①.0.05~0.10 ②.0.05~0.10	①.0.05~0.10 ②.0.05~0.10
<b>M</b>	Stainless Steel	①.0.03~0.07	①.0.04~0.08 ②.0.04~0.08	①.0.05~0.90 ②.0.05~0.90	①.0.05~0.10 ②.0.05~0.10	①.0.05~0.10 ②.0.05~0.10
<b>K</b>	Cast Iron	①.0.03~0.08	①.0.04~0.09 ②.0.04~0.09	①.0.05~0.10 ②.0.05~0.10	①.0.05~0.12 ②.0.05~0.10	①.0.05~0.12 ②.0.05~0.10

①Radial Feed ②Axial Feed

# Recommended Cutting Datas

Recommended Cutting Speed

ISO	Workpiece Material	Hardness (HB)	Cutting Speed Vc (m/min)						
			GP1105	GP1225	GK1115	GS3115	GS3125	GA4230	GS9125
<b>P</b>	Low Carbon Steel	80 – 170	120 (80-220)	120 (80-220)		70 (50-100)	70 (50-100)	110 (70-180)	
	High Carbon Steel	170 – 250	120 (80-220)	120 (80-220)				110 (70-150)	
	Low-alloy Steel	140 – 260	110 (60-180)	110 (60-180)		70 (50-100)	70 (50-100)	110 (40-150)	
	High-alloy Steel	180 – 300	110 (60-180)	110 (60-180)				110 (40-150)	
	Cast Steel	180 – 300	110 (60-180)	110 (60-180)				110 (40-150)	
<b>M</b>	Ferritic/Martensitic	150 – 270				90 (50-150)	90 (30-180)	110 (40-180)	
	Austenitic	150 – 270				90 (50-150)	90 (30-180)	110 (40-180)	
<b>K</b>	Malleable Cast Iron	150 – 230			130 (50-200)			110 (50-180)	
	Gray Cast Iron	150 – 230			130 (50-200)			110 (50-180)	
	Nodular Cast Iron	160 – 260			100 (50-150)			100 (50-150)	
<b>S</b>	Heat-resistant Alloy	130 – 400				35 (15-60)	35 (15-70)		
	Titanium Alloys	130 – 400				35 (15-60)	35 (15-70)		35 (15-60)



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