

# Shrink Chucks HSK63

Edeco 40 year
ANNIVERSARY
CELEBRATION
April-October2024

#### **Optimized stability**

through "Balanced by Design" and subsequent fine balancing

- Better surface quality
- Ideal for HPC/HSC processing
- Low wear of the machine spindle

#### Security

- All cylindrical shanks acc. to DIN1835 FORM A, B and E as well as DIN 6535 Form HA, HB and HE can be clamped
- No loss of clamping force on greasy and oily shanks.

#### The patented counterbore

allows insertion of the tool under cold conditions as well as an automatic shrinking process and simplified handling.

15–20% less heat required when heating the shrink chuck.

## Longest tool life

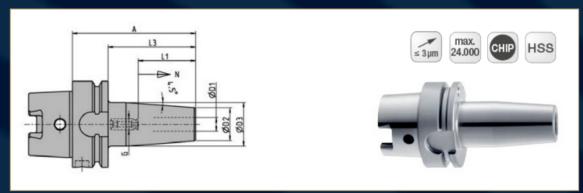
and form stability due to the use of high heat resisting, special purpose steel

- High radial rigidity
- Low deflection
- High rate of infeeds possible

## **Highest concentricity**

- < 0,003 mm and precise taper tolerances, manufactured in an air-conditioned production area
- Reduced tool costs due to improved tool life, allows a constant cutting edge contact
- Reduced chatter marks

## HSK63 / DIN69893





Article No.	Description	Delivery time	D1 (mm)	A (mm)	L3 (mm)	D2 (mm)	D3 (mm)	L1 (mm)	N (mm)	G	Promotion price SEK	Promotion price DKK
53.6726618	T0300/HSK-A63	3–5 days	3	80	54	15	20	20	5	M6	1.200	1.970
53. 6726619	T0400/HSK-A63	3-5 days	4	80	54	15	20	20	5	M6	1.200	1.970
53. 6726620	T0500/HSK-A63	3-5 days	5	80	54	15	20	25	5	M6	1.200	1.970
53. 6726201	T0600/HSK-A63	3-5 days	6	80	54	21	27	36	10	M5	1.030	1.710
53. 6726202	T0800/HSK-A63	3-5 days	8	80	54	21	27	36	10	M6	1.030	1.710
53. 6726203	T1000/HSK-A63	3-5 days	10	85	59	24	32	42	10	M8x1	1.030	1.710
53. 6726204	T1200/HSK-A63	3-5 days	12	90	64	24	32	47	10	M10x1	1.030	1.710
53. 6726205	T1400/HSK-A63	3-5 days	14	90	64	27	34	47	10	M10x1	1.030	1.710
53. 6726206	T1600/HSK-A63	3-5 days	16	95	69	27	34	50	10	M12x1	1.030	1.710
53. 6726211	T1800/HSK-A63	3–5 days	18	95	69	33	42	50	10	M12x1	1.030	1.710
53. 6726207	T2000/HSK-A63	3–5 days	20	100	74	33	42	52	10	M16x1	1.030	1710
53. 6726208	T2500/HSK-A63	3–5 days	25	115	89	44	52,5	58	10	M16x1	1.030	1710
53. 6726209	T3200/HSK-A63	3–5 days	32	120	94	44	52,5	62	10	M16x1	1.030	1710

# **EDECO**

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